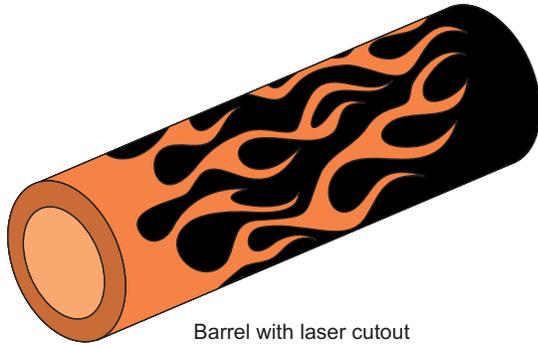


Color-Flame Inlay Kit Instructions

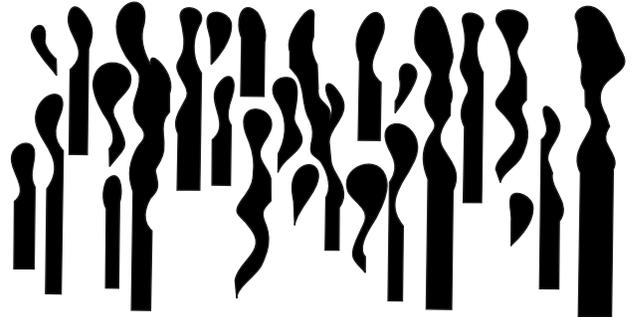
For PSI Kits - WZLAZ037 , WXLAZ038 , WZLAZ0338 , WXLAZ0310

Kit components

- 1 x Color Stabilized Barrel with laser cutout
- 26 x Black Laser cut inlay pieces
- or
- 20 Black laser cut pieces for some pen types



Barrel with laser cutout



26 Stabilized Black Maple / Curly Maple Laser cut inlay pieces

Step 1:

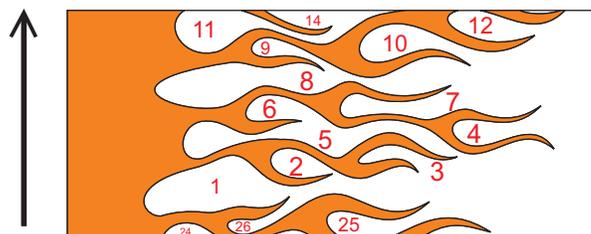
Remove all components from the clear zip bag and place on a clean work surface.
Remove all unwanted pieces very carefully from both barrels
Please note that the components are small and you can loose them quite easily.
The parts are also fragile and should be handled with care.

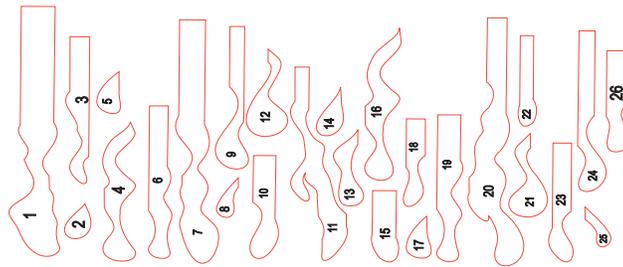
Step 2:

Take the barrel(Color - Red, Orange, Pink, Yellow) with the laser cutouts and slide the brass tube into it.
Please do not use any glue at this stage, this is only to assist you with the assembly process.

Step 3:

Take the 26 Black Laser cutout and place them on a flat clean work surface in the order that they are numbered 1 to 26.
Start with black inlay piece nr 1 and place that into the corresponding opening that matches that shape and then follow with nr 2 to 26.





Numbered laser cut Inlay pieces

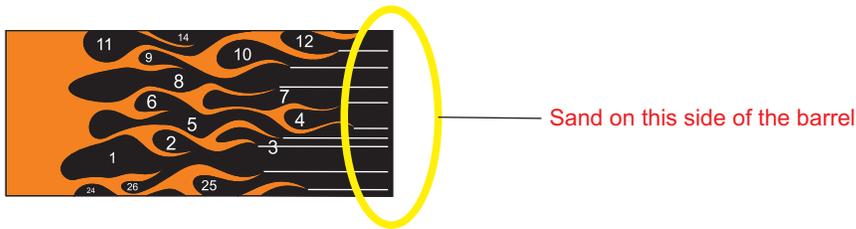
Step 3: continuing

Place about 5 to 6 pieces into their corresponding openings and then put masking tape across the barrel to prevent the pieces from falling out while you complete the inlay process. You must use a piece of masking tape every 5 to 6 pieces until you the inlay is complete.

Step 4:

Wrap the complete barrel with masking tape while the brass tube is still in place.

Remember do not use any glue yet!



Now you must sand about a 1/8" off the barrel on the black side. This is to remove the section where the black pieces were attached together and by removing this section will ensure a good/snug fit and would also minimize unwanted gaps in barrel.

Step 5:

Remove the brass tube and pour thin CA Glue into the barrel and make sure that the inside of the barrel is completely covered. **DO NOT USE ACCELERATOR.** When you glue the tube in the brass tube will seize up before you can push it completely through. (if using CA glue)

The brass tube can now be glued in but please make sure that it slides in freely before you use any glue. You might have to sand the inside of the tube smooth to ensure that the tube would slide freely.

Step 6:

Cut the barrel to length but **do not use a Barrel trimmer** it will destroy/break the barrel and all your hard work. Use a disk sander or any other method that will not destroy your blank. Now you can glue the brass tube into place with a glue of your choice and let it dry completely before turning the blank.

It is important to sand the barrel smooth before you are going to use a skew or any other turning tools.