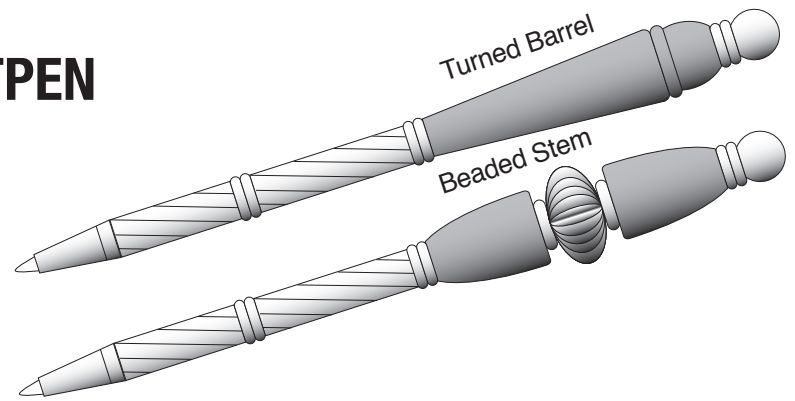


# Starlet Stem Pen #PKSTPEN

## Kit Features

- The ability to have interchangeable turned barrel or beaded stems
- 7mm tube
- Overall length 6"
- Uses standard mini refills



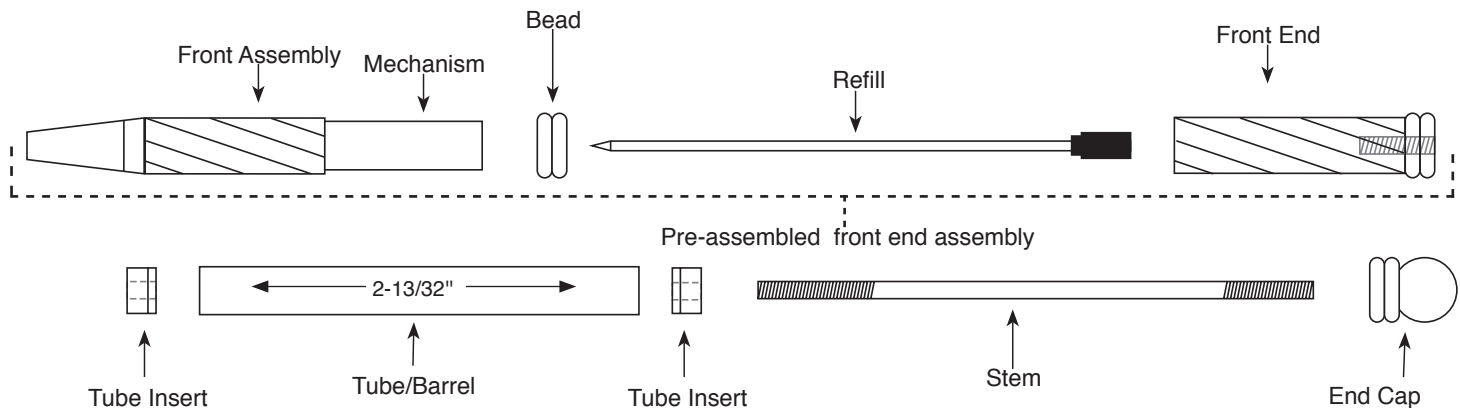
## Accessories (for turned upper barrel)

- 7mm pen mandrel
- 7mm drill bit #PK-7MM
- Bushings set #PKM-BUSH3 (Slimline bushings)
- 7mm barrel trimmer #PK-TRIM7
- 2-part epoxy glue or insta-cure (cyano acrylate) glue
- Live tailstock center.

## Accessories (for beaded stem)

- Beads with 2.5mm holes or larger

## DIAGRAM A / PARTS LIST & ASSEMBLY



## Preparing the Blank (for turned barrel)

- Cut 3/4" or larger square blank to the length of the brass tube (add 1/16" for trimming off).
- Drill a 7mm hole lengthwise through the blank.
- Spread the glue over the tube. Insert the tube into the blank with a twisting motion to spread the glue evenly inside. Center the tube lengthwise in the blank.
- When glue dries, square off the blanks.
- You can use a 7mm barrel trimmer with the proper sleeve or a universal pen blank squaring jig with a power disc sander. Take the wood down flush with the ends of the brass tube.