

PEN ASSEMBLY

• Use the PSI #PENPRESS2 (See PSI catalog) or a clamp or vise to press parts together.

• Front and rear tubes are identical on the pen kits and may be mixed and matched.

A. Press the tip into the front tube.

B. Press the twist mechanism (brass end first) into opposite end of same tube (usually to the indentation mark).

Be careful, don't press it too far in!

C. Slide band over the exposed mechanism.

D. Press cap into the clip then onto the rear tube (clip can be left off if desired).

E. Push the two halves together aligning grain as desired. Pen is operated by twisting the halves in opposite directions to extend or retract point.

Test the extension with the refill inserted. Uses PK-PEN5 or Cross® type refills.

Diagram B - Assembly of Pen

Note: Line up parts according to layout below.

