



## Pen Blank Sizing and Cutting Jig Instructions

The Pen Blank Sizing and Cutting Jig is designed to allow you to cut a pen blank to exactly match the length of your pen tube. Once set up, you will never have to re-position the jig regardless of any changes to the length or diameter of your pen tubes and blanks.

### Setup

Clamp the jig to the fence of your saw per the “First Time Setup” instructions below.

Place the pen tube in the Pen tube slot in the sizing jig. Slide the sliding stop bar firmly against the tube and secure with Lock Knob A. Place the pen blank against the front of the sliding stop bar as shown. Secure with Lock Knob B. With all components locked in place, cut the blank to length with the saw.

### First Time Setup –

Note that the length “L” of the pen blank will translate to cutting the pen blank exactly the same length “L”. Mark your saw’s fence so the jig can be re-positioned for proper cuts when re-setting the jig. Note that the pen blank will overhang the end of the jig slightly to avoid cutting the aluminum jig when crosscutting the blank to length. Cut scrap wood blanks for the initial setup and move the jig as necessary to assure that blanks will be cut to exactly the correct length. In use, make sure the jig is clamped to the fence.

