Salt & Pepper Shaker Set

Kit Features:
• Food Safe Inner Tube
• Make on a pen mandrel
• Matching Set
• Easy to turn

Required Accessories:
• 7mm Pen Mandrel
• 1-3/8” Forstner Drill Bit #FB138
• 1” Forstner Drill Bit #FB1
• Forstner Bit Extension #FEX
• Bushing set(2 pc): #PKSANDBU
• Live Tailstock Center
• 2 Part Epoxy Glue

Drilling the Blank:
• Square the ends of the blank.
• Locate and mark the center of each end of the blank.
• Bore a 1-3/8” hole, 5/16” deep in the blank.
• Bore a 1” hole through the blank.
Turning the Blank (Dia C)
- Mount either end bushing over the mandrel.
- Mount the blank, recessed hole end in first.
- Mount the other bushing into the opposite end of the blank.
- Use spacer bushings to close the gape to the thread.
- Turn the blank into the desired profile.
- Finish the blank using food safe oil.

Assembly (both salt & pepper) see Dia D
- Sand the outer tube slightly, use epoxy glue over the surface of the tube and glue inside the turned barrel, flush with the surface of the 1-3/8" hole.
- Spread glue around the recess at the opposite end and glue the cap flush to the top. Use oil to protect outer surface.
- When glue dries, fill the container and close with the bottom closure.
- The shaker is ready to use.