The Monarch Shaving Brush Kit
Brush Sold Separately

Required Accessories
• 7mm, Pen mandrel
• 7mm drill bit
• 2 pcs. bushing set "PKTOOL2BU"
• 2 part epoxy glue or insta-cure (cyanoacrylate)
• Blank required: 2" x 2" x 1-5/8" long
• Requires shaving brush with 21mm dia x 1/4" mount.

Preparing the Blank
• Cut a blank to 2" x 2" x 1-5/8" long (add 1/16" for trimming)
• Drill 7mm centered hole lengthwise through the blank.
• Spread glue over tubes. Insert into blanks with a twisting motion to spread the glue evenly inside.
• When glue dries, square the ends of the blanks, use a belt/disc sander to trim. Take wood down flush to the brass tube.
**Turning the Blanks**

- Place spacer bushings on the mandrel, follow with an end bushing.
- Slide the blank over, follow with the other end bushing and spacer bushing. Lock in place.
- Turn the blank to the desired profile.
- To finish wood, CA glue finishing system is preferred to seal the blank.

**Assembly**

- Press the brush base into the top end of the barrel.
- Press the end cap into the opposite end of the barrel.
- Use CA glue or other water resistant glue to secure the brush base to the brush mount.
- Use the brush with razor and brush stand #PKRASTG.

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**Diagram C - Assembly**

- **Brush Mount**
- **Brush Base**
- **Barrel**
- **End Cap**

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**Diagram D - Bushings**

- **#PKTOOL2BU**

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