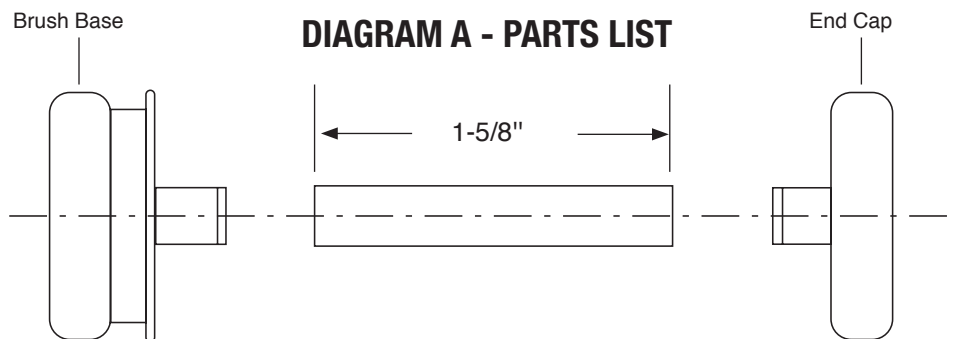


The Monarch Shaving Brush Kit

Brush Sold Separately

Required Accessories

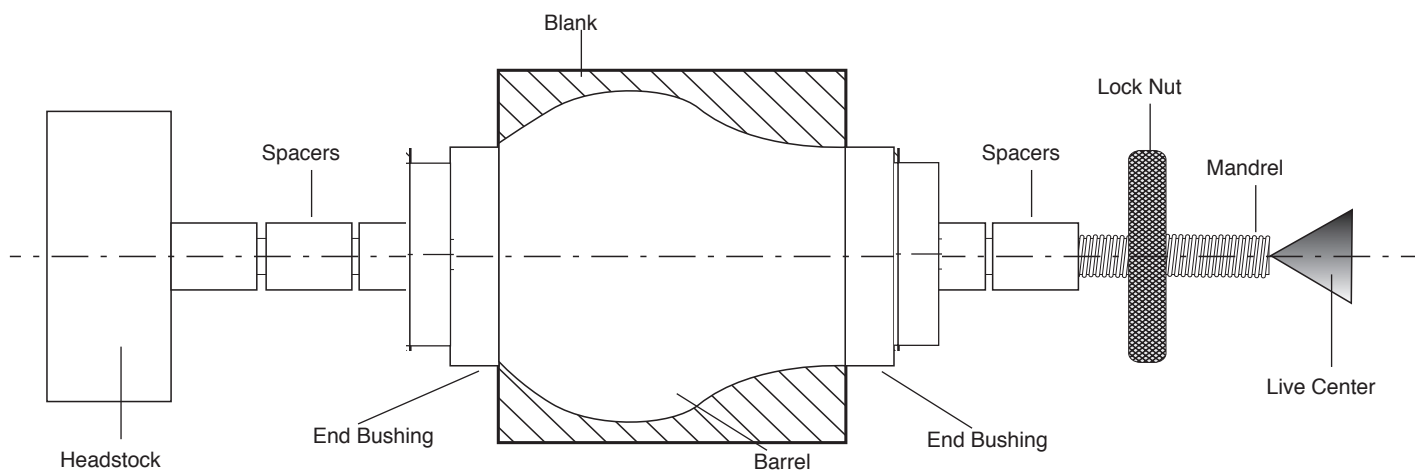
- 7mm, Pen mandrel
- 7mm drill bit
- 2 pcs. bushing set " PKTOOL2BU
- 2 part epoxy glue or insta-cure (cyanoacrylate)
- Blank required: 2" x 2"x 1-5/8" long
- Requires shaving brush with 21mm dia x 1/4" mount.



Preparing the Blank

- Cut a blank to 2" x 2"x 1-5/8" long (add 1/16" for trimming)
- Drill 7mm centered hole lengthwise through the blank.
- Spread glue over tubes. Insert into blanks with a twisting motion to spread the glue evenly inside.
- When glue dries, square the ends of the blanks, use a belt/disc sander to trim. Take wood down flush to the brass tube.

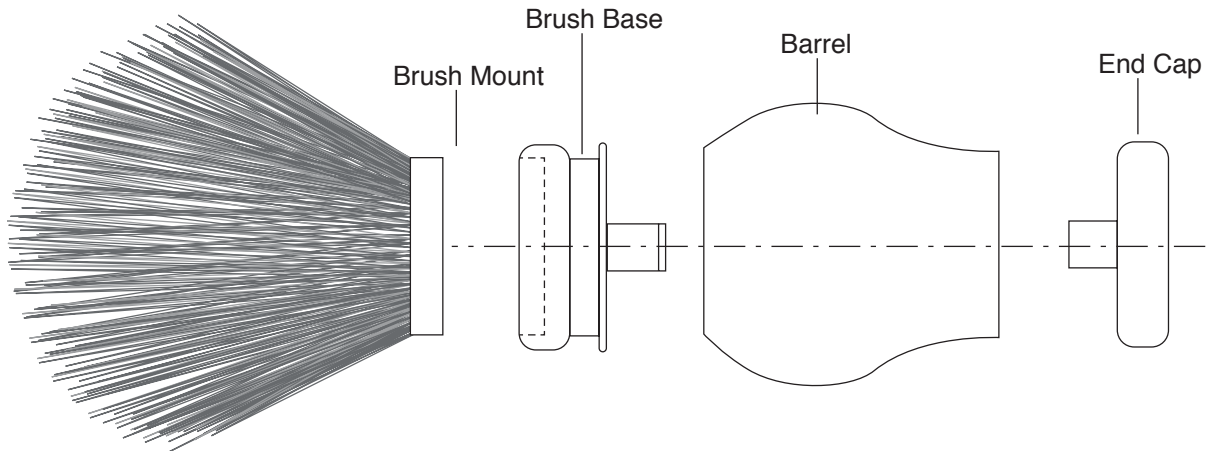
DIAGRAM B - TURNING THE BLANK



Turning the Blanks

- Place spacer bushings on the mandrel, follow with an end bushing.
- Slide the blank over, follow with the other end bushing and spacer bushing. Lock in place.
- Turn the blank to the desired profile.
- To finish wood, CA glue finishing system is preferred to seal the blank.

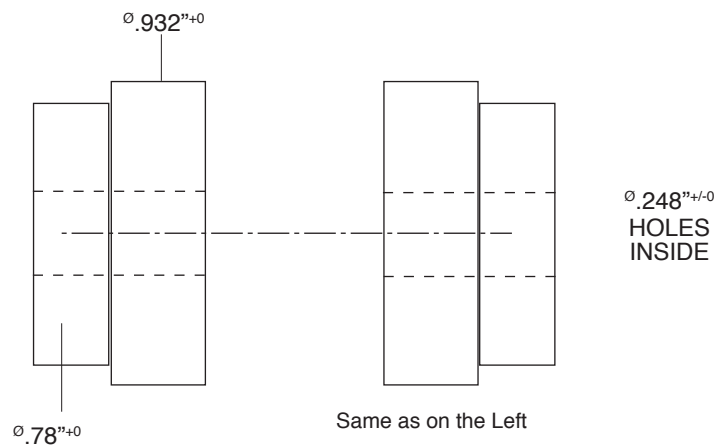
DIAGRAM C - ASSEMBLY



Assembly

- Press the brush base into the top end of the barrel.
- Press the end cap into the opposite end of the barrel
- Use CA glue or other water resistant glue to secure the brush base to the brush mount
- Use the brush with razor and brush stand #PKRASTG

DIAGRAM D - BUSHINGS #PKTOOL2BU



Philadelphia, PA 19115