

Pro Pizza Cutter Kit

Kit Features:

- Heavy Duty
- 4" Diameter Deluxe Cutter
- Stainless Steel Components

Required Accessories:

- Drill Bit - 1/2" #PKDB12
- 60° Live Center
- Woodworking Chuck
- Parting Tool
- 2 Part Epoxy Glue
- Wood Required: 1-1/2" Square x 6" Long

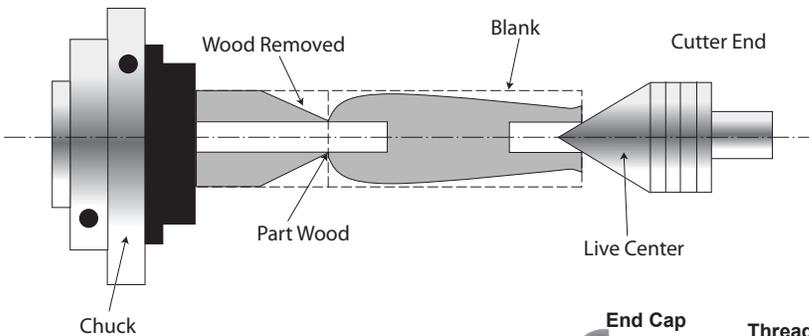
Preparing The Handle (see DIAGRAM B)

- Square the ends of the blank to start.
- Mark the center of each end of the blank.
- Drill a 1/2" hole, 1-1/2" deep at one end.
- Drill 1/2" hole, 3" deep at the opposite end.
- Make sure the holes are straight down the center.

Turning The Handle

- Mount the handle per Diagram C, with the 3" deep hole into the chuck and lock.
- Bring the Tailstock in, slide the 60° Center into the hole at the opposite end to support the end of the workpiece. Lock Tailstock in place and lightly advance tailstock so Live Center touches the edges of the hole. Do not overextend into the hole to avoid splitting the material.
- Turn the wood round. Mark 4" from the tailstock to denote handle portion. Shape to the profile design.
- Make the ends diameter match the kit components.
- Part the handle off the wood at the mark.

DIAGRAM C / TURNING THE HANDLE



Assembly

- Thread the insert over the stem.
- Spread glue inside the front hole at the handle.
- Slide the assembly in, be sure it will dry straight.
- Spread glue inside the back hole. Insert the plug and let dry.
- The pizza cutter is ready to use.

PSI Woodworking
PRODUCTS



DIAGRAM B / HANDLE LAYOUT

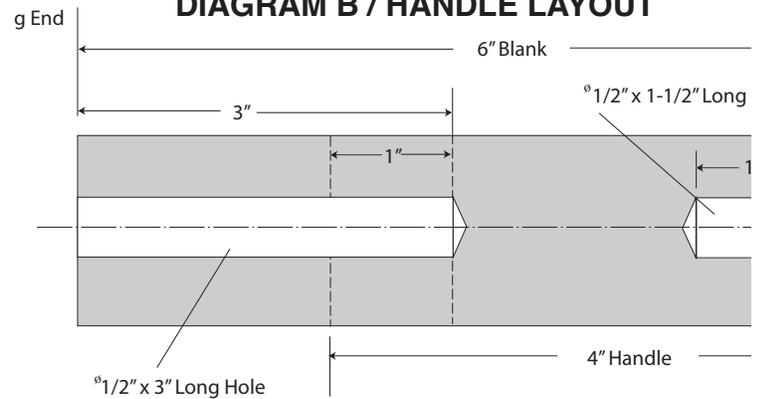


DIAGRAM D / PARTS LAYOUT

