

PSI Micro Mesh Magic Finishing Sticks

#PKMSTICK

Instructions for finishing pens and small turnings

Materials Included:









4 Magic sticks. 2ea with 1800, 2400, 3200, 3600 grits, abd 2ea with 4000, 6000, 8000, 12000 grits

Other Materials

- Regular sandpaper 150, 240, 320, 400, 600 grit; if available use #PKSPSET5
- Water (when used with plastics)
- EEE Polishing Wax (#PKSWEEE) for wood (optional)
- Shellawax Cream (#PKSWAX) or other wood finishing wax
- One Step Plastic Polish (#ONESTEP)

These Micro Mesh Finishing Sticks provide your turning surface with the best possible, scratch free, luxurious final finish. They can be used for wood, stabilized wood and plastics (i.e. Corian®, acrylics, polyester, etc). Using 4 grits on each single stick — the process of polishing with graduated grits is quick and easy.

Preliminary: Start by sanding your turning with standard sandpaper in graduated grits from 150 though 600 grit. Switch to the sanding sticks. Follow the chart below using the Micro Mesh Magic Sticks in sequence to achieve the best results. Use the “Color Chart” included in the package to identify the grits on the sanding sticks. Note that a single stick provides 4 sanding steps.

Stick No.	Grit	Color	Hardwood	Stabilized Wood	Plastics
1	1800		Use dry	Use dry	Use wet
1	2400		Use dry	Use dry	Use wet
1	3200		Use dry	Use dry	Use wet
1	3600		Use dry	Use dry	Use wet
2	4000		Optional	Use dry	Use wet
2	6000		Optional	Use dry	Use wet
2	8000		Optional	Optional	Use wet
2	12000		Optional	Optional	Optional
	Final Finishing Step 1		#PKSWEEE EEE Wax	#PKSWEEE EEE Wax	#ONESTEP finishing polish
	Final Finishing Step 2		#PKSWAX Shellawax Cream	#PKSWAX Shellawax Cream	

Hints for using Finishing Sticks:

- Set your lathe speed at about 1500 RPM
- For Plastics, dip the stick in water with each grit
- Use a light touch
- Cross sand (lathe not turning) after every sanding step to avoid sanding streaks
- Wash your sanding sticks with water after finishing
- Follow the instructions for the final finishing polishes, waxes and creames as supplied with the products
- Steps marked “Optional” may or may not be needed depending on your turning materials