

Turning Between Centers Mandrel System

Item #PKMBCM1 #1 Morse Taper System

Item #PKMBCM2 #2 Morse Taper System

Advantages of the TBC

Turn Between Centers Mandrel System.

- Turn more consistent, concentric pen blanks between centers
- Use ANY existing bushings that will fit a standard 7mm mandrel
- Reduces “out of round” pen blanks
- Long lasting - will never bend

Parts Included (Fig A)

Drive Center with 7mm shaft and Live Tail Center with 7mm shaft.

Instructions

B) Firmly insert the drive center into the head stock and the live tail center into the tail stock.

C) To ensure the most accurate turning, bring the tail stock up to meet the head stock by just touching the two 7 mm shafts to make sure they line up so they will turn concentrically.

D) Place whatever size bushings you will use over the 7 mm shaft on both the head and tail stocks.

E) Place your blank in-between the head and tail stock and turn normally to the desired height of the bushings. Finish as usual.

