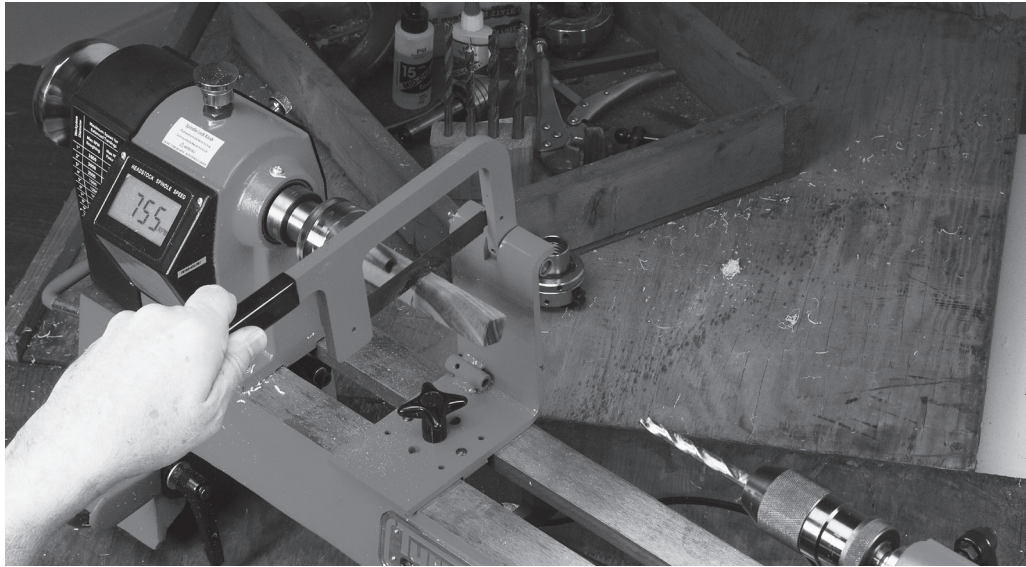


Lathe Mounted Saw Instructions

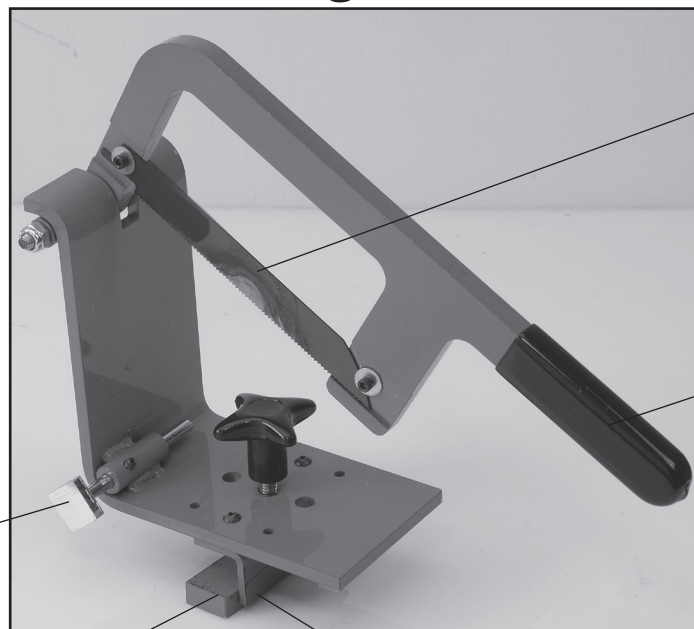
Fig A



Assemble components as shown in Fig B.

- Mount between ways of lathe bed – slide squaring base mount to rest on lathe way to guarantee square setup
- Mount standard 6” reciprocating saw blade into blade mount with teeth pointing to rear
- Set lathe speed at about 750RPM.
- For best results mount spindle (or pen blank) into chuck (Fig A) at headstock. Use a live center supporting the tailstock for heavier spindles.
- Press firmly into spinning spindle.

Fig B



Reciprocation Saw Blade

Handle - Press down to cut

Set up Fixture

Turn to span Lathe ways

Squaring Base

To mount the saw at a consistent distance from the lathe body - use the set up fixture at the base.