

STAINLESS STEEL HORS D'OEUVRES/CUTLERY KITS

KIT FEATURES:

- Long lasting stainless steel ferrules and blades
- Quick and easy assembly

PARTS LIST

- A. Stainless steel ferrule
- B. Hors d'oeuvres/cutlery utensil

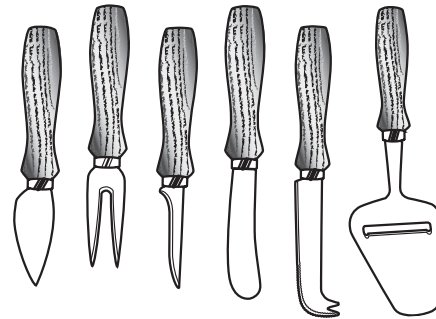


DIAGRAM 'A' – PARTS LIST

REQUIRED ACCESSORIES:

- 4-Prong Driver Center (or other holding method)
- Heavy Duty Tailstock Live Center
- 1/4" drill bit
- 2-part epoxy glue or insta-cure (cyanoacrylate) glue.

PREPARING THE WOOD BLANK:

Cut a wood blank about 1" square x 4-1/2" to 5" long. Mark the center of each end surface. Drill a 1/4" hole that is 1-1/4" deep into one end.

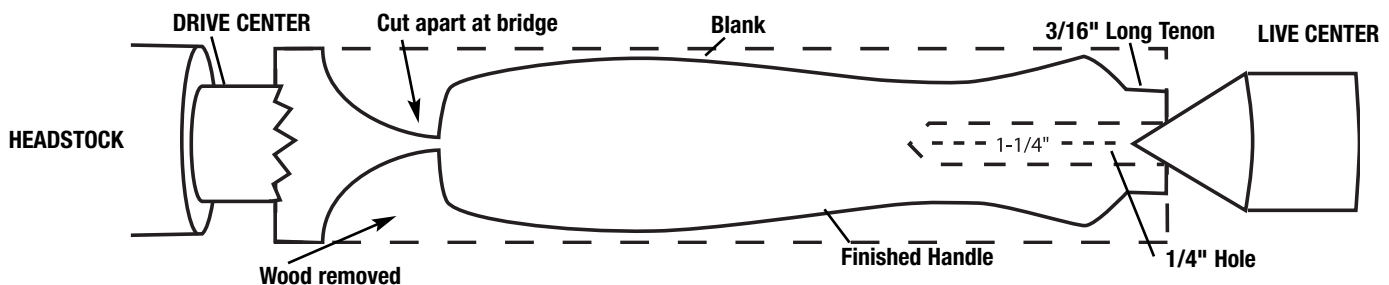


DIAGRAM 'B' - TURNING THE BLANK

TURNING THE BLANK:

- Mount the blank on the lathe using a drive center on the headstock.
- Support the opposite end with a heavy-duty 60° live center in the 1/4" hole in the blank.
- Turn the blank down into a handle shape. Remove wood at the tailstock end to create a tenon 3/16" wide and a diameter to accommodate the ferrule.
- Leave a 1/2" to 1" space in your design at the opposite end for parting off. Create a bridge to hold the wood on the lathe (See diagram 'B').
- Sand and finish the handle. Part the wood at the back end, and finish the handle at the parting point by hand.
- A non-toxic food safe finish is recommended for finishing.

ASSEMBLY:

- Check that the tang of the cutlery fits inside the hole. You may need to grind the tang to get it to fit snug inside the hole.
- Use epoxy glue inside the hole and on the tenon.
- Place the ferrule over the tenon, push down firmly against the handle. To avoid possible cracking of the wood – align the slot in the ferrule with the grain of the wood.
- Insert the tang of the cutlery piece into the slot – push flush with the ferrule. Let dry.
- The cutlery piece is now ready to use.