LIVE CENTER or MANDREL SAVER

Magnum Duck Call Kit

Kit Features:

- Rigid ABS plastic construction.
- · Designed by game call professionals.
- · Factory tuned sound board.
- · Used for attracting water fowl.
- Lanyard optional
- · Available in double reed, black, clear & smoke

Required Accessories:

- 1-1/2" x 1-1/2" by 4" Blank
- 7mm Pen Mandrel
- Wooden Jam Bushing Set #PKGCALL2BU
- 60° Heavy Duty Live Center
- 5/8" Spade Drill Bit #FB58
- 3" bit extender #FEX

Preparing the Blank:

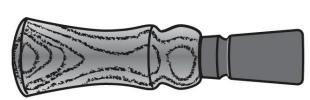
Cut your blank to the desired length of this call. Mark the center of the square ends. Drill a 5/8" hole centered through the length of the blank.

HEAD STOCK

7MM SPACER

BUSHINGS

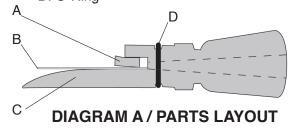
JAM BUSHING



KIT COMPONENTS

- A. Reed wedge
- B. Sounding board (reed) single or double
- C. Tone board (reed holder)
- D. O-Ring

JAM BUSHING



7MM SPACER

BUSHINGS

KNURLED NUT

Turning the Blank

Mount spacer bushings on the mandrel. Follow with a jam bushing, wide end in first. Insert the blank. Follow with another jam bushing narrow end in first. Insert spacer bushings and lock the set up in place tight. See Diagram 'B'. Turn the wood down to the profile of your choice. Cut a groove to affix the lanyard cord. Sand and finish the barrel with penetrating oil.

DIAGRAM 'B' – TURNING THE BLANK

BLANK

Assembly

Insert the reed holder with a twisting motion into the opening in the body, past the 'O'-ring. Stop at the shoulder. Affix the lanyard into the groove, secure into place.

PROFILE

Tips & Techniques

- So easy to use that you will sound like a flock of mallards ranging from flying high, to a feeding call.
- **Single Reed:** Black: Has more range and is more versatile then the double reed calls, but it is also a little more difficult to master.
- **Double Reed:** Black, clear, smoke. Takes more air to create a sound and does not have as much range as the single reed models. However, they have a sweet spot that sounds more realistic to passing ducks.



DIAGRAM C / JAM BUSHINGS 1" 3/8" 250 Hole Same