

Instructions for the Salmon Inlay Kit

(Sierra Pen Kit and the PSI Fly Fishing Pen)

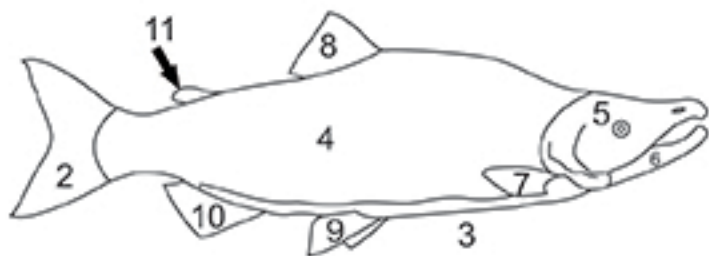


We're going to start by making sure all pieces are included and none are broken. If there are any missing or broken pieces, call or e-mail Ken at (702) 523-9236 or kallenshaan@cox.net to get replacements. Even if you didn't purchase your inlay kit directly from Kallenshaan Woods, use this contact info as our vendors don't carry replacement parts. Also, if a piece doesn't seem to fit well, use this contact info for a replacement or solution. Don't glue in a piece if it doesn't look right.

I've numbered the pieces in order of assembly. Slide the brass tube into the maple barrel but don't glue. Start with the tail (#2) and insert all pieces. Secure with the supplied elastic bands. Slide the brass tube out and flood all with thin CA glue.

Now we'll glue the brass tube into the blank. Check the fit of the tube as you might have to lightly sand the inside of the blank for a good fit. If you do, wrap a small dowel with 100G sandpaper and sand the inside of the barrel until the tube fits smoothly. Use 2-part epoxy to glue in the brass tube. Make sure the tube is perfectly centered so there's the same amount of space on either end. Once the glue has cured, sand the ends flush with the brass tube using a belt or disc sander. Don't use a barrel trimmer. Now you can mount the blank on the lathe for final turning and finishing. Apply whatever finish you're comfortable with as they all work well with these inlay kits.

E-mail me at kallenshaan@cox.net with any thoughts or ideas regarding this or any of our other kits.



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