

# Mini Flask Keychain Kit

## Kit Features

- Easy to Turn
- Stainless Steel Construction
- Watertight
- Minimal Parts--easy to assemble

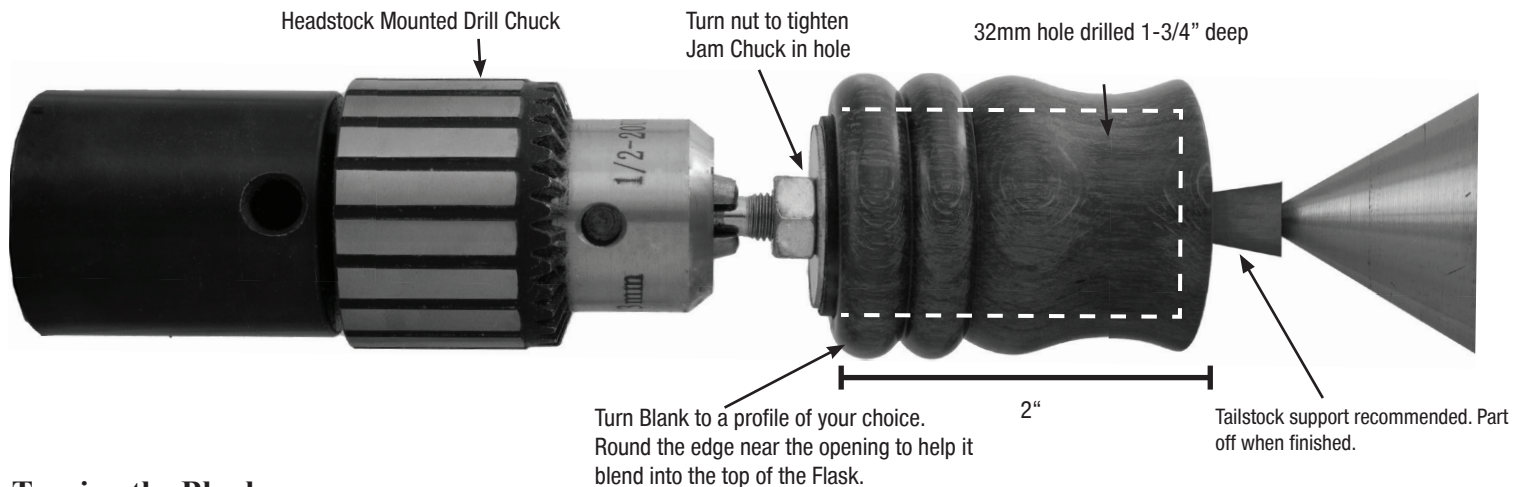
## Required Accessories

- Headstock Mounted Drill Chuck #TM42 or MT2 Drill Chuck #TM32
- Drill Bit: #FB32M
- 32mm Jam Chuck #CJAM32
- 2 part Epoxy
- Blank Minimum Size: 1-1/2" x 1-1/2" x 2-1/4" L

## Preparing the Blank:

- Cut blank to 2" + 1/4" minimum for tailstock support piece
- Drill hole into center of either end of the blank to a depth of 1-3/4".

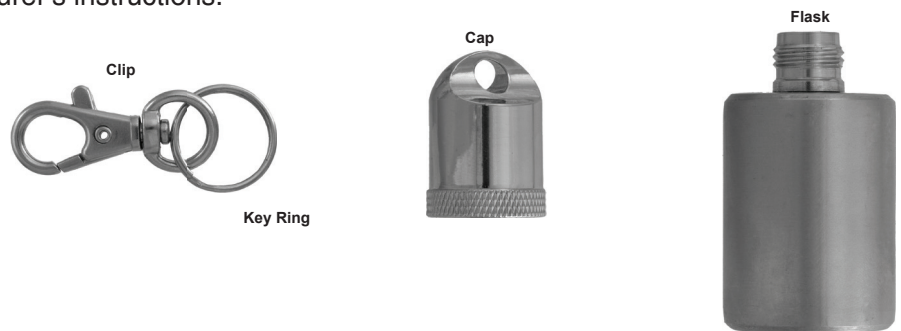
## DIAGRAM B / TURNING THE BLANK



## Turning the Blank:

- Mount the blank according to Diagram B.
- Turn Nut on Jam Chuck to tighten in hole. Tighten enough to stop blank from slipping.
- Bring up and lock tailstock once Jam Chuck is tightened.
- Using sharp tools, turn the blank to a profile of your choice; reduce the bottom 1/4" as small as possible. This piece is just to allow tailstock support, it will be parted off so the bottom is smooth on the final piece.
- Round the edge near the opening which will help the transition to the top of the flask.
- When ready to sand, part off the support piece using a sharp tool such as a skew.
- Sand the blank, gradually increasing sandpaper grits.
- Finish the barrel using your choice of polish. Allow sufficient time for the polish to cure—refer to polish manufacturer's instructions.

## Diagram D / Parts Layout



## Assembly:

- Mix a small amount of 2 part epoxy and spread inside the hole along with a thin amount on the outside of the flask.
- Slide the Flask into the hole and allow Epoxy to Cure.
- Attach Key Ring and Clip to the Cap.

