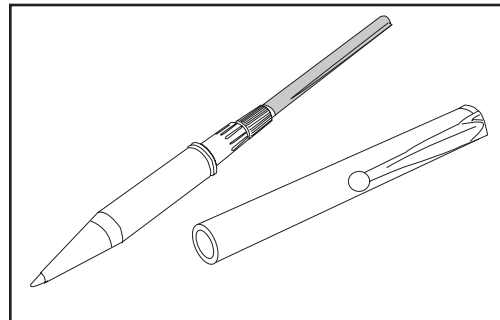


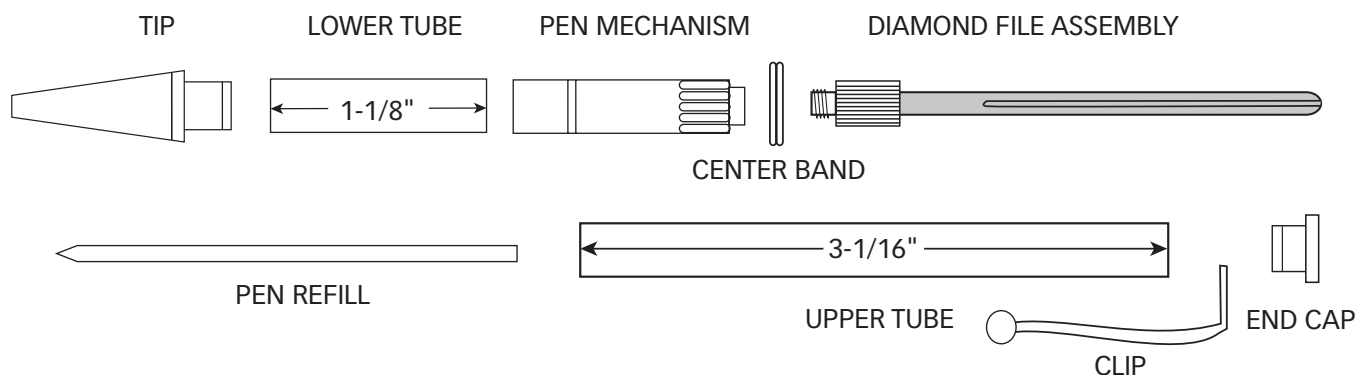
#PKFILEPEN Diamond File Pen Kit



REQUIRED ACCESSORIES:

- 7mm Pen Mandrel
- 7mm Bushings #PKM-BUSH3
- 7mm Drill Bit #PK-7MM
- 7mm Barrel Trimmer #PKTRIM7 or #PKTRIMKIT
- 2-part epoxy glue or insta-cure (cyano acrylate) glue

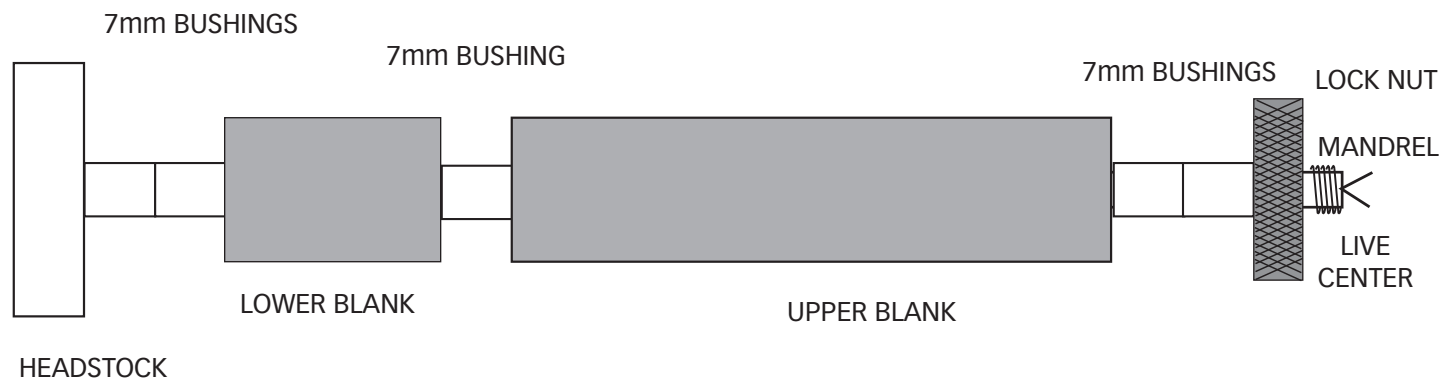
DIAGRAM A – PARTS LIST



PREPARING THE WOOD BLANKS:

- Cut 2 – 5/8” square wood blanks to the length of the brass tubes. Add about 1/16” for trimming off.
- Drill a 7mm hole straight through each blank.
- Glue the brass tubes inside the proper blank. Insert the tube with a twisting motion to spread the glue evenly inside the center of each tube lengthwise in the blank.
- When glue dries; use a 7mm barrel trimmer, trim as usual.

DIAGRAM B – TURNING THE BLANKS



TURNING THE BLANKS:

Place the 7mm bushings onto the mandrel. Place the short lower blank on next. Follow with another 7mm bushing. Add the longer, upper blank and follow with a 7mm bushing. Loosely thread on the lock nut. Bring the tailstock in, lock in place. Tighten the lock nut for turning. Turn the wood down, sand to the bushing diameter. Finish the wood with your choice of polish.

