# Pig Tail Food Flipper®Kit

PKFF11 · PKFF12

#### Kit Features:

- · Easy to turn Handle
- · Useful Barbeque tool

## **Required Accessories:**

- · CA or Epoxy glue
- 7mm Drill Bit for large 16" flipper
- 1/4" Drill Bit for small 10" flipper
- Live Center
- Drive Center
- Blank: 1" to 1-1/2" Square x 6" Long



### **DIAGRAM A / PARTS LAYOUT**



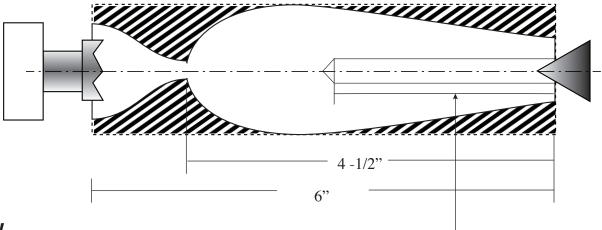
## Preparing the Blank:

- Cut a blank to a min. of 1" Square x 6" Long
- · Mark the center on both ends of the blank
- Drill the proper hole size to depth (See Dia.B)

## Turning the handle Blank:

- Mount the blank between centers according to diagram B.
- Turn the wood to your design. Leave a small bridge between the waste and the handle.
- · Sand and finish the surface.
- Part the handle and finish the parted section by hand.

### DIAGRAM B / TURNING THE HANDLE BLANK



## **Assembly**

- Squeeze either CA or Epoxy glue into the hole at the handle.
- · Insert the rod into the hole. Let dry.

 $\frac{1}{4}$ " x  $\frac{1}{4}$ " Deep for small shaft  $\frac{7}{mm}$  x  $\frac{15}{8}$ " Deep for long shaft

