CLASSIC ELITE 2 PEN KIT

KIT FEATURES
- Heavy plating with either PKEL1 Gold & Chrome or PKEL2 Gold & Gun Metal finishes.
- Elegant, contemporary design with contrasted styling.
- 1/4 turn attaches the cap to either ends of the pen body.
- Fountain pen uses quality iridium tipped nib, made in Germany – convertible cartridge available
- Rollerball contains black gel refill for a smooth writing experience.
- Overall length: 5-1/8” (closed)

PREPARING THE BLANK
- Cut 3/4” to 5/8” square blanks to the length of the brass tubes (add 1/16” for squaring off).
- Drill a 10mm center hole lengthwise through each blank.

REQUIRED ACCESSORIES:
- 7mm, long pen mandrel
- 3 pc bushing set PKPAR10-B2
- 10mm drill bit PK10-10
- 10mm barrel trimmer from PKTRIMKIT
- 2 part epoxy glue or insta-cure (cyanoacrylate) glue

TURNING THE BLANK
- Refer to Diagram B - Insert 3-4, 7mm spacer bushings onto the mandrel shaft. Place the tip bushing (smaller diameter) wide-end in first. Slide on the lower blank (longer), place the center bushing narrow-end first on the mandrel.
- Next, slide the upper blank (shorter) and follow with the larger diameter cap bushing, narrow diameter on first. Use 7mm spacer bushings to fill the space to the thread. Thread on the lock nut and hand-tighten.

DIAGRAM A / Parts list

DIAGRAM B / Turning the Blank
ASSEMBLY TIPS

- Line up finished parts according to Diagram C.
- To press parts in, use a pen vise or a vice with covered jaws.
- Press parts slowly to avoid scratching and damaging the gold plated parts.

ASSEMBLY OF BODY BARREL:

- Press a coupler into each end of the Lower barrel.
- Screw in the lower cap into either end of the barrel.
- Choose appropriate pen style for final assembly;

ASSEMBLY OF CAP BARREL:

- Press the center band, narrow diameter in first into the opening at either end of the barrel.
- Insert and press the cap nut, recessed end in first into the opposite end of the barrel. Stop at the shoulder.
- Place the clip over the threads, mount and screw in the upper cap, while aligning the clip rim into the slot in the cap. Tighten cap.

FOUNTAIN PEN ASSEMBLY:

- Push the ink cartridge (narrow end first) into the open end of the nib assembly to the end to cut an opening and allow the ink to flow. Screw this assembly into the barrel.
  Tip: Stroke the pen nib from the small hole to the tip with a damp paper to help start the ink flow.
- OR – when using the refillable convertible cartridge, push the clear end of the cartridge into the opening of the nib assembly until it clicks. Screw the inner shaft counter clockwise all the way down inside the cartridge. Now, dip the nib into an ink bottle and slowly turn the shaft upwards (clockwise) to draw ink in, until the reservoir is filled. Screw the nib assembly back into the barrel.

ROLLERBALL PEN ASSEMBLY:

- Drop the refill spring into the opening of the lower barrel wide end first. Remove the protective cover of the refill. Insert into the barrel rear end first.
- Screw the roller ball tip over the refill. Rollerball is ready to operate.

OPERATING THE PEN:

- A quick 1/4 turn will screw the ends together. When using the pen, screw the cap over the body end. Always keep the nib covered when not in use to avoid ink from drying up.