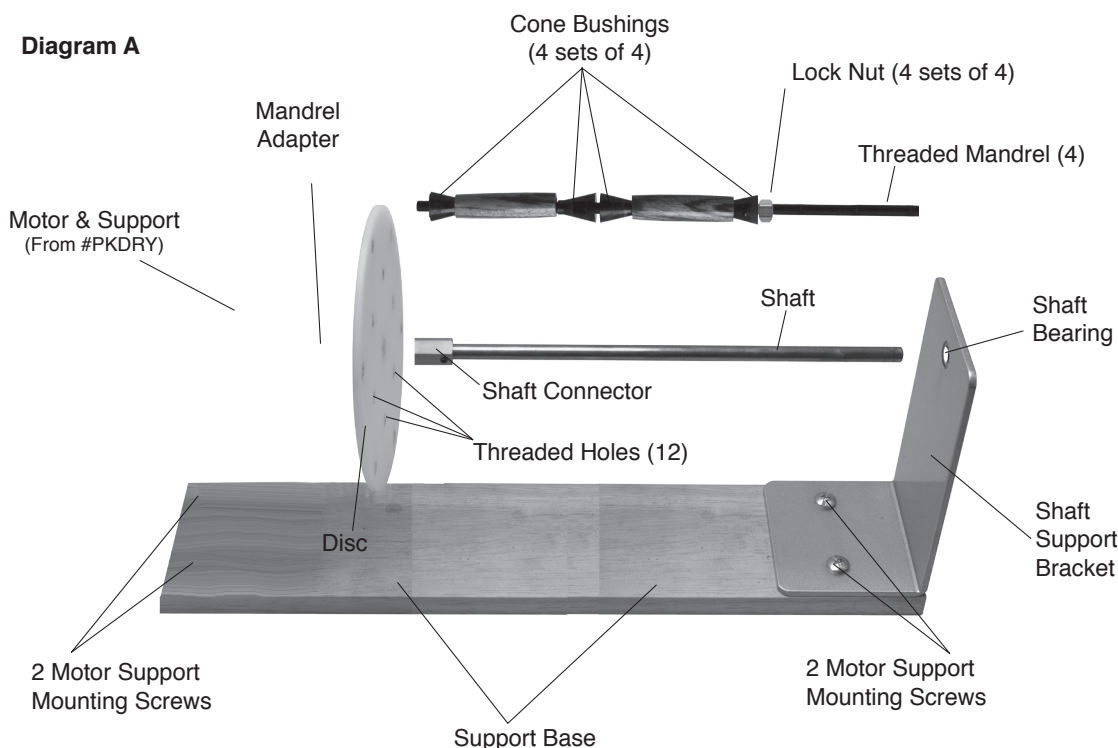


Slow Speed Gang Drying System

Ideal for drying multiple pen blanks that require a significant amount of time to dry.



Items Required:

#PKDRYGS Gang drying support stand, wheel, shaft and bearing components

#PKDRY Slow speed drying motor with Bottle Stopper Mandrel adapter

Note: The above products combined are **#PKDRYGSX** System

Components:

Complete system Includes items shown in **Diagram A**.

The disc will support up to 12 plastic mandrels with pen blanks installed. For extra mandrel sets order **#PKDRYMA** - includes a mandrel, 4 cone bushings & nut

Setup:

Assemble components together as shown in **Diagram A** and **C**. Slide shaft through the bearing before installing the disc on motor. Lock the mandrel adapter onto the motor shaft.

Use:

- Best practice is not to finish your blanks with the mandrel mounted to the disc. Mount your blanks onto the mandrel, separated by the cone bushings as shown in **figures B & C**.
- Apply the finish of your choice by spraying, dripping or brushing on the finish (**figure B**).
- After applying finish, screw the mandrel into the disc.
- Separate the mandrels evenly around the disc. (**figure C**).
- Secure the mandrel and blanks to the disc by tightening the nut on the end of the mandrel.
- Turn on the unit. For best results allow to dry overnight. Apply extra coats as necessary.
- Carefully trim off excess finish on the blank ends prior to assembly on your pen kit.
- Avoid spreading finish over bushings.

Finishes:

Spray on or Brush on: Lacquer, Polyurethane, Resins,

2 part Epoxy (Marine or bar top epoxies)

Thick self leveling finishes can be applied by dripping or pouring.

Hint: Use **#PKSTAND8HB** as shown as a "staging area" for applying finish.



Diagram B

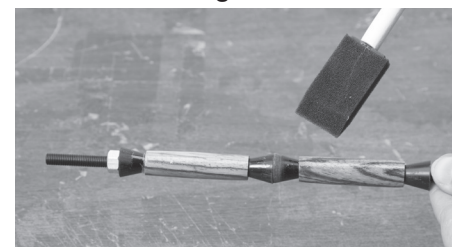
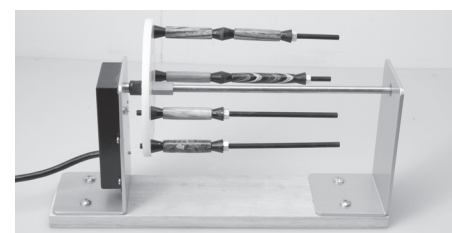


Diagram C



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