

# Dip Pen Nib Holder Kit

## Kit Features:

- Makes 5 pens
- Stylish closed end design
- Minimum parts - easy to assemble
- Overall Length is from: 5-3/4" to 7-3/4"
- Uses Standard Dip Pen nibs (Includes starter nib)
- Tube size: 7mm

## Required Accessories:

- 7mm Pen Grabber. Closed end #PKMBL72 (Optional)
- Drill Bit: 7mm #PK-7MM
- Live Tailstock Center
- 2 Part Epoxy Glue or Insta Cure (Cyanoacrylate) Glue
- Pen Blank: Minimum Size - 1/2" x 5" to 7" Long
- Drive Center (if not using grabber)

## DIAGRAM A / PARTS LAYOUT

Dip Nib (*Styles may vary*)

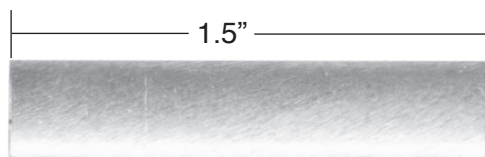


Nib Holder



*5 sets included*

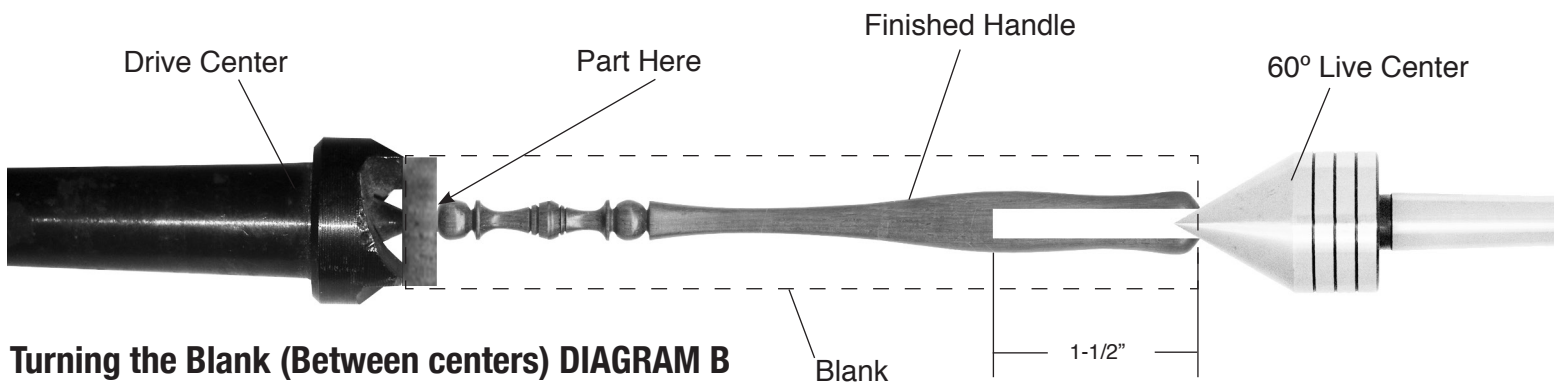
7mm Tube



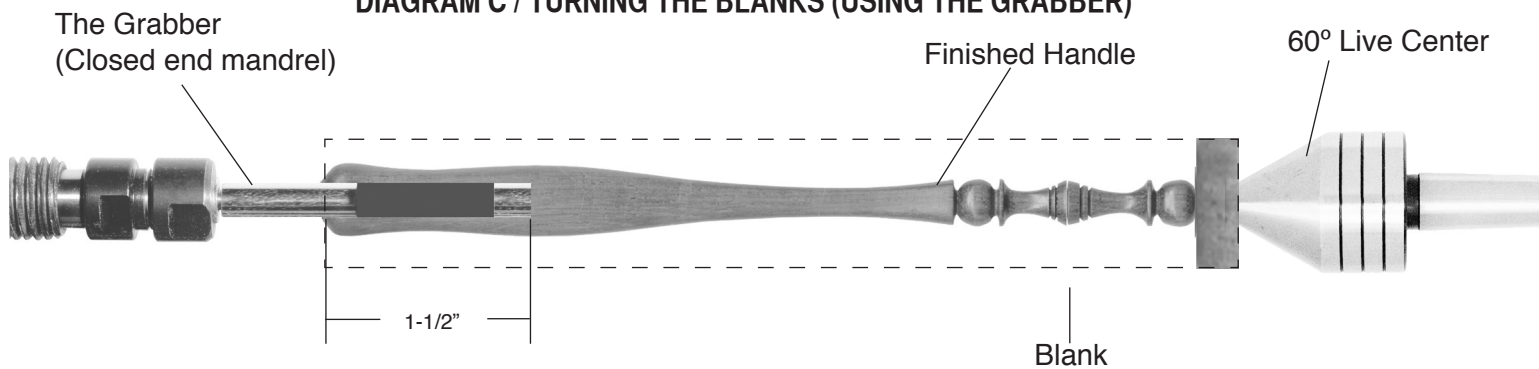
## Preparing the Blank:

- Cut a blank to 1/2" square. 5" to 7" Long.
- Mark the center on both ends of the blank.
- Drill a 7mm hole, 1-1/2" deep in either end of the blank.
- Spread glue over the tube. Insert the tube into the hole with a twisting motion to spread the glue in the hole. Let dry.



**DIAGRAM B / TURNING THE BLANKS (BETWEEN CENTERS)****Turning the Blank (Between centers) DIAGRAM B**

- Mount the blank on the lathe between centers.
- The plain end of the blank will mount over the drive center.
- Bring the tailstock with the live center into the hole to support the blank.
- Turn the blank to the profile of your choice. Leave a gap at the drive side, sand and finish the blank. Part the finished handle. Sand to desired profile.
- Finish the end by hand.

**DIAGRAM C / TURNING THE BLANKS (USING THE GRABBER)****Turning the Blank (Using the Grabber closed end mandrel) DIAGRAM C**

For #1 MT Item #PKMBL71

For #2 MT Item #PKMBL72

- Mount the blank onto the grabber, follow grabber instructions. Lock in place.
- Bring the tailstock, live center in to support the blank.
- Turn the blank to the profile of your choice. Sand and finish the handle. Move the tailstock away and finish the end.

**Assembly**

- Push the nib holder into the hole in the handle, to the shoulder.
- Insert the dip nib into the nib holder, to the shoulder.
- The dip pen is ready to use.

