

Assembly Instructions for the Puppy Paw Inlay Kit

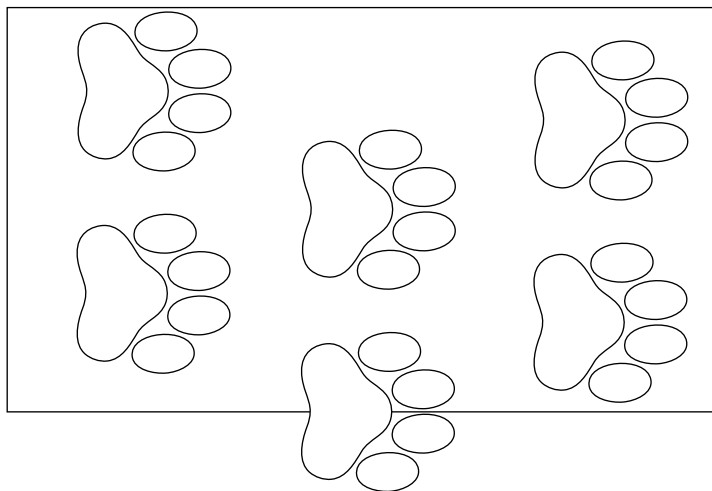
(PSI Dog Click Pen Kit)



We're going to start by making sure all pieces are included and none are broken. If there are any missing or broken pieces, call or e-mail Ken at (702) 523-9236 or kallenshaan@cox.net to get replacements. Even if you didn't purchase your inlay kit directly from Kallenshaan Woods, use this contact info as our vendors don't carry replacement parts. Also, if a piece doesn't seem to fit well, use this contact info for a replacement or solution. Don't glue in a piece if it doesn't look right.

We'll start by inserting the brass tube from your pen kit to support the pieces as you assemble. There is a total of 31 pieces in this kit. All 6 of the paw pads are interchangeable as are the 24 toe pads so you can assemble this in any order securing with the supplied elastic bands as you go. Once the pieces are in place carefully remove the brass tube and brush thin CA glue on all of the seams using a disposable artists paint brush followed by a shot of activator. Don't worry about the elastic bands as they can be removed later while turning.

Now we'll glue the brass tube into the blank. Check the fit of the tube as you might have to sand the inside of the blank for a good fit. If you do, wrap a small dowel with 100G sandpaper or purchase our sanding mandrel (specifically designed for this) from our website for \$7.00 and sand the inside of the barrels until the tube fits smoothly. Use 2-part epoxy to glue in the brass tubes. Once the glue has cured, sand the ends flush with the brass tube using a belt or disc sander. Don't use a barrel



trimmer for this. Now you can mount the blank on the lathe for final turn and finishing. Apply whatever finish you're comfortable with as they all work well with these inlay kits. E-mail me with any thoughts or ideas regarding this or any of our other kits.