

Instructions for Cosmetic Brush (2 handle styles shown)

Style (A) Brush Rim Inside of Handle  
 or Style (B) Brush Rim Over a Tenon

Required Accessories

- #FB34, 3/4" dia. Forstner Bit (Style (A))
- Expanding 3/4" Jam Chuck from the set #CJAM10 (optional for Style (A))
- 3-jaw drill chuck (Style (A) to hold jam chuck)
- Blank size: 1-1/2" x 2" (A) or 1" x 3" (B)
- CA or epoxy glue

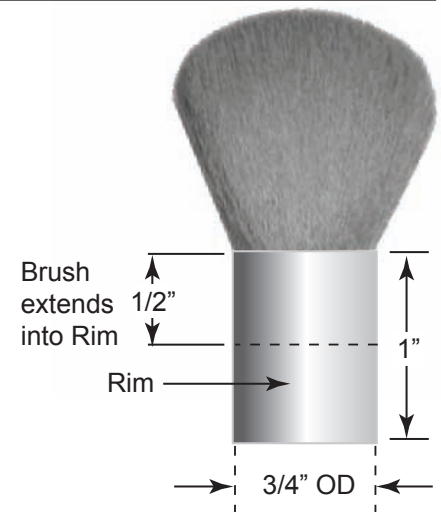


Diagram A - Inside Rim Handle Profile

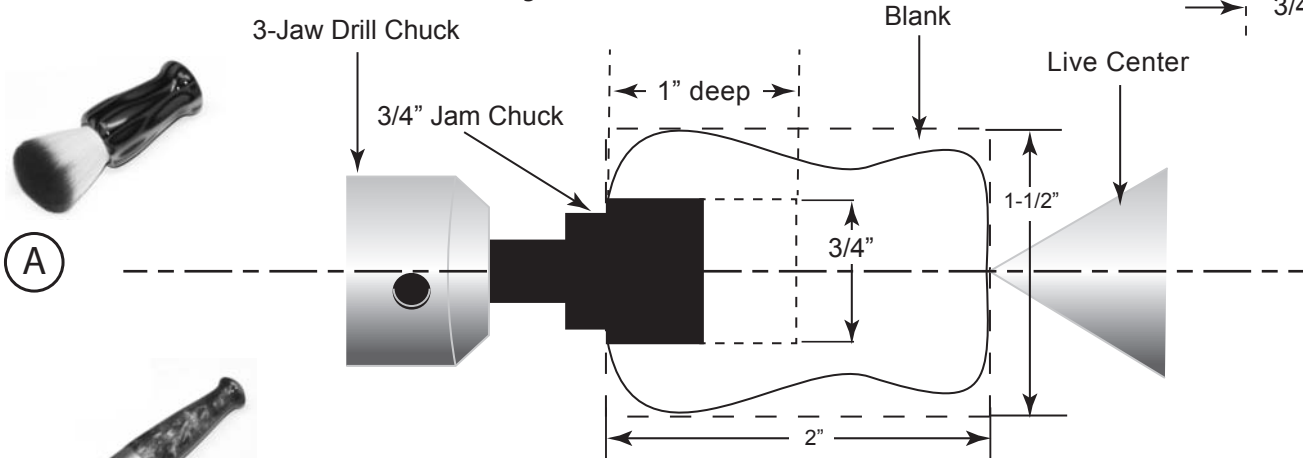
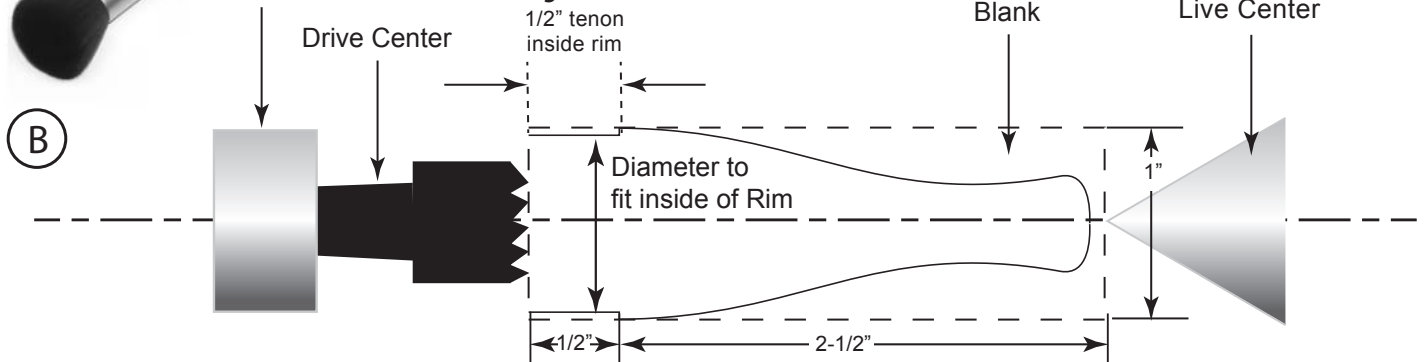


Diagram B - Rim Over Tenon Profile



Style A - Inside Handle Style\*

- Prepare a blank 1-1/2" x 2" long. Drill a 3/4" x 1" deep center hole. **NOTE:** Rim can be cut down to 1/2" if necessary for a more shallow hole depth.
- Use a 3/4" jam chuck; mount into a drill chuck on the lathe. Insert the drilled blank over the chuck. Lock in place. Bring the tailstock center in for support.
- Turn the blank to your profile. Sand and finish into a brush handle form.
- Glue the brush into the handle hole.

Style B - Over Tenon Handle Style\*

- Prepare a blank 1" x 3" long. Mount the blank on the lathe using a drive center and support with a live center.
- Turn a tenon; 1/2" deep to fit in the hole at the rim.
- Continue to turn the blank to your profile. Sand and finish the handle.
- Use glue inside the rim. Insert the handle.
- Remove any excess glue.

\*NOTE: These instructions are designed as project concepts only. Many other techniques and turning profile options can be used to create the same or similar results.