

PKCANSNF Candle Snuffer

Kit Features

- Polished brass components
- Attractive functional design
- Suitable for custom-made wooden handle

Required Accessories

- Woodworking chuck or 4-prong drive center
- 2-part epoxy glue or Insta-Cure (cyano-acrylate) glue

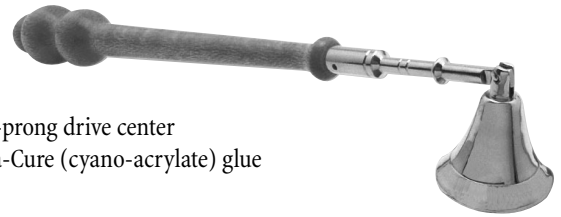
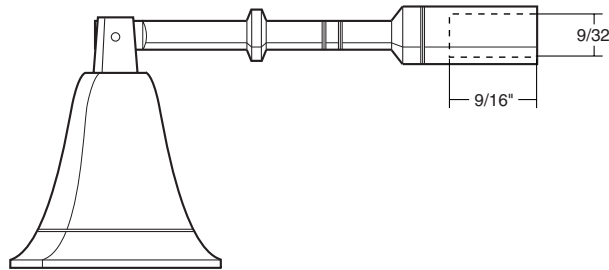


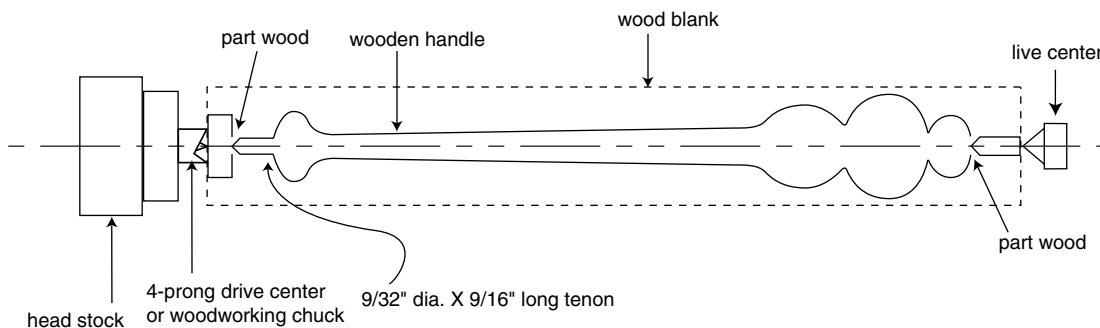
Diagram A- Parts



Preparing the Blank

- Use a square turning stock 1-1/2" x 1-1/2" x 12" long (length may vary based on your design). When using a mini lathe, trim the stock to approximately 10" - 11" long in order to fit the lathe.
- Mark the center of the surface on one end of the stock. Drill a small pilot hole to be used for the live center.
- Mount the stock on the lathe using a 4-prong drive center or a chuck, with the pilot hole on the opposite end. Bring the tail stock in. Lock in place.

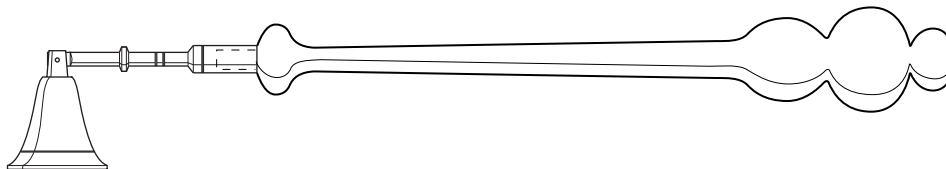
Diagram B- Turning the Blank



Turning the Blank

- Turn the spindle into a handle of your design.
- Cut a tenon on the headstock end. Take the wood down to 9/32" diameter x 9/16" long. Do not part yet.
- Finish the wood. Sand and polish. Let polish dry.
- Part the wood at both ends of the handle. Be sure to support your workpiece while parting the head stock end, after parting the live center end. Finish and polish the rough ends by hand.

Diagram C- Assembly



Assembly

- Use cyano-acrylate or epoxy glue inside the opening of the brass extension. Push the tenon-end of the handle into the extension, to the shoulder.