Instructions for
Classic Candle Holders
#PKCANKIT5B & #PKCANKIT5S
& Dinner Bell
#PKBELLG & #PKBELLS

Requires accessories:
- 7mm pen turning mandrel
- 7 mm Drill Bit #PK-7MM
- Bushings for Candle Holder: #PKBULPENBU (use 2 of 3)
- Bushings for Diner Bell: #PKMONT-BU (use 2 of 3)

Overall Length:
- Dinner Bell - 5-7/8”
- Candle - 4-5/16”

Preparing to Turn the Blank
- Cut a square blank of 3/4” to 1-1/4” for the candle holder or about
  1” for the bell to the length of the brass tube (add 1/16” for squaring off)
- Drill a 7mm center hole lengthwise through the blank

Diagram B: Turning the Blank

©2003 PSI Woodworking Products - Philadelphia, PA 19115
Turning the Bell:
Use #PKMONT-BU bushings. Insert the cap bushing over the mandrel shaft. Mount the blank and follow with the center bushing (narrow end in first). Use additional spacer bushings to close the gap to the threads. Lock the set-up in place on the mandrel.

Turn the wood down to an appropriate profile design. Sand and finish the wood.

Assembling the Bell:
• Insert the cap nut, recessed end first into the tube. Press into the lower end of the handle.
• Insert the end cap into the opposite end of the handle.
• Insert a washer over the clapper assembly threads. Slide through the bell’s hole and screw tight into the handle.

Diagram C: Assembly

Diagram D: Bushing Setup

PKMONT-BU

PKBULPEN-BU

©2003 PSI Woodworking Products - Philadelphia, PA 19115