Bottle Opener Kit
PKBPNX24 • PKBPNXGM • PKBPNXCH

Kit Features:
• Easy to turn
• Easy to use
• Minimum parts - easy to assemble
• Available in multiple finishes
• Magnet option

Required Accessories:
• 40mm Forstner Bit #PK40MM
• 5/8” to 1” Diameter Drive Center
• Parting Tool
• Blank: 2” square (min size) x 3-1/2” to 4” Long
• 3/8” earth magnets (optional) #EMAG38

Preparing & Turning the Blank: (Style A)
• Mark the center on both ends of the blank.
• Drill a 40mm Diameter hole 9/16” deep.
• Mount the blank between drive center (headstock) and a live center (tailstock). See Diagram B
• Turn the bottle opener to the design of your choice leaving a secure piece on the live center. (see Diagram A)
• Sand and finish the wood.
• Use a parting tool to cut a narrow neck at the live center.
• Part the wood and catch your work piece.
• Finish the end by hand.

DIAGRAM A / TURNING THE BLANK Style A
Preparing & Turning the Blank: (Style B)
- Mark the center on both ends of the blank.
- Mark the center on one of the four surfaces.
- Drill a 40mm hole on the surface, 3/4” deep.
- Mount the blank between centers (see Diagram B).
- Turn the wood to the profile. Keep the center part of the wood to 2” dia. *(this will effect the depth of the finished hole)*
- Leave secured connections on both ends to keep the blank intact while finishing.
- Finish the opener, sand and polish.
- Use a parting tool to trim the ends loose.
- Finish the ends by hand. sand and polish

Make a refrigerator magnet: (see Diagram C)
- Sand the bottom flat.
- Mark and drill (2) 3/8” holes 1/16” deep.
- Use CA or Epoxy glue. Affix magnets and let dry.

Assembly:
- Insert the opener plate into the hole and mark the location of the mounting holes. Drill two small pilot holes.
- Insert the spacer ring into the hole, followed by the opener plate. Make sure the tang is pointing inward.
- Screw together with 2 mounting screws.
- Opener is ready to use.