

# Heavy Duty Bottle Opener Kit

## Kit Features:

- Easy to turn between centers
- Minimum parts - easy to assemble
- Available in multiple finishes
- Overall Length: 5-9/16"

## Required Accessories:

- Drill Bit: 23/64" #PK-2364
- Live Tailstock Center
- 4 Prong drive center or crown style super center
- 2 Part Epoxy Glue or Insta Cure (Cyanoacrylate) Glue
- Blank: Minimum Size - 1 to 1-1/2" x 4" Long

## Preparing the Blank:

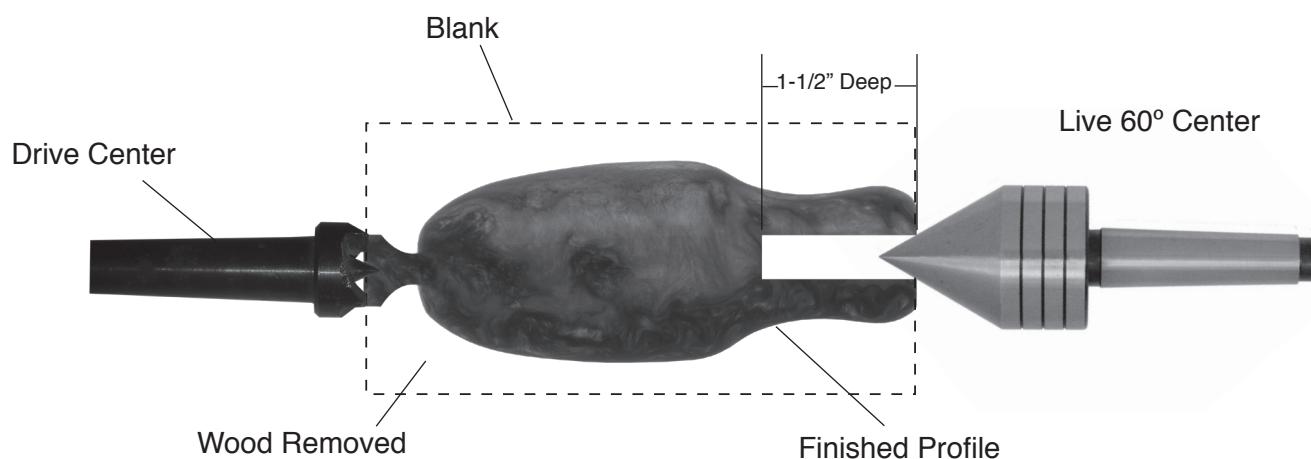
- Cut 1 blank to 1 to 1-1/2" square and 4" Long.
- Mark the center on each end of the blank.
- Drill a 23/64" hole, 1-1/2" deep into either end of the blank.
- Mount the blank on the lathe between centers (see diagram B).
- Turn the handle to a profile of your choice.
- Leave a small bridge to keep the wood together for finishing.
- Finish the handle with the proper finish for either wood or acrylic.
- Part the wood, sand and finish the space manually.



DIAGRAM A / PARTS LAYOUT



DIAGRAM B / PREPARING & TURNING THE HANDLE BLANK



## Assembly:

- Squeeze glue into the opening at the handle.
- Affix the opener into the hole, let dry. Opener is ready to use.

