Heavy Duty Bottle Opener Kit

Kit Features:
• Easy to turn between centers
• Minimum parts - easy to assemble
• Available in multiple finishes
• Overall Length: 5-9/16"

Required Accessories:
• Drill Bit: 23/64” #PK-2364
• Live Tailstock Center
• 4 Prong drive center or crown style super center
• 2 Part Epoxy Glue or Insta Cure (Cyanoacrylate) Glue
• Blank: Minimum Size - 1 to 1-1/2” x 4” Long

Preparing the Blank:
• Cut 1 blank to 1 to 1-1/2" square and 4” Long.
• Mark the center on each end of the blank.
• Drill a 23/64” hole, 1-1/2” deep into either end of the blank.
• Mount the blank on the lathe between centers (see diagram B).
• Turn the handle to a profile of your choice.
• Leave a small bridge to keep the wood together for finishing.
• Finish the handle with the proper finish for either wood or acrylic.
• Part the wood, sand and finish the space manually.

Assembly:
• Squeeze glue into the opening at the handle.
• Affix the opener into the hole, let dry. Opener is ready to use.