

# Ball Mark Fix Kit

## Kit Features:

- Attractive functional gift
- Multiple finishes available
- Easy to make

## Required Accessories:

- Drill chuck mandrel (.870) #PKDCM100
- 3 Jaw Drill Chuck
- Double-sided tape

## Preparing the Blank:

- Cut a blank of 1-1/4" square x 1/8" to 1/4" thick or use PSI Vanity Project wood blanks (See catalog )
- Tape a layer of double-sided tape over the surface of the blank
- Lay the mandrel over the tape. Lock this assembly in a vise for a few minutes to create a strong bond.
- Use a band saw to remove the corners of the blank around the mandrel.

## Turning the Blank:

- Install the mandrel in a drill chuck in the headstock. Turn the wood down to the rim. Use a skew chisel to shape the outer surface into a dome.
- Sand the insert gradually with higher grits of sand paper.
- Finish the insert.
- Carefully, use a knife blade to separate the insert from the mandrel.

## Assembly:

- Use 2 part Epoxy Glue or Insta Cure (Cyanoacrylate) to glue the insert in the recess of the marker.
- Marker is ready to use.

