

# Anvil EDC Click Pen Kit

## Kit Features:

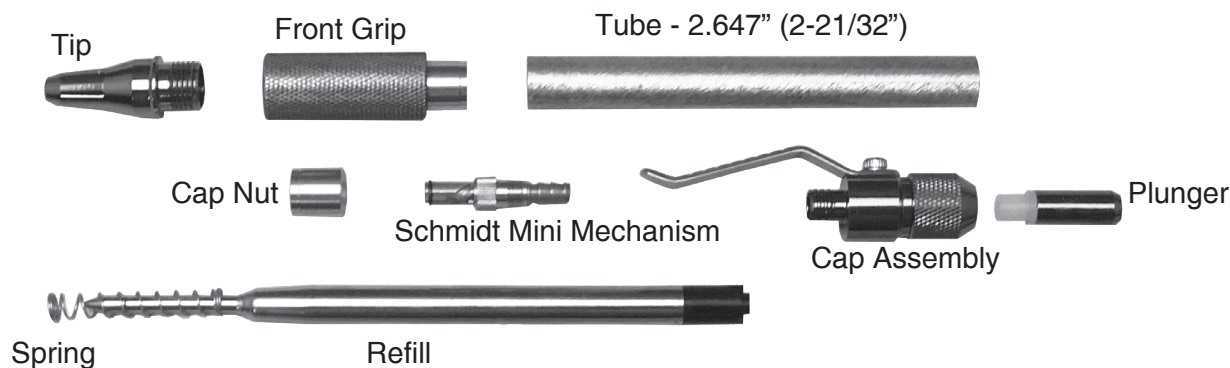
- Thin Profile With Knurled Accents
- Reliable easy to replace Schmidt Click Mechanism
- Single Long Tube To Highlight Blank Material
- Easy to Turn With Straight Tubes
- Minimal Parts--easy to assemble
- Available in multiple finishes
- Overall Length: 5-7/16"
- USES REFILL: #PKPARK-R5

## Required Accessories:

- 7mm Pen Mandrel
- Drill Bit: 8mm #PK-8MMSG for plastic, #PKPARK-8MM for wood
- Bushing Set(2 pc): #PKANVBU
- Barrel Trimming set: #PKTRIM8 or 8mm sleeve from PKTRIMSET.
- Live Tailstock or Mandrel Saver
- 2 part Epoxy or Thick CA (Cyanoacrylate) Glue
- Pen Blank Minimum Size: 5/8" x 5/8" x 2-11/16"L

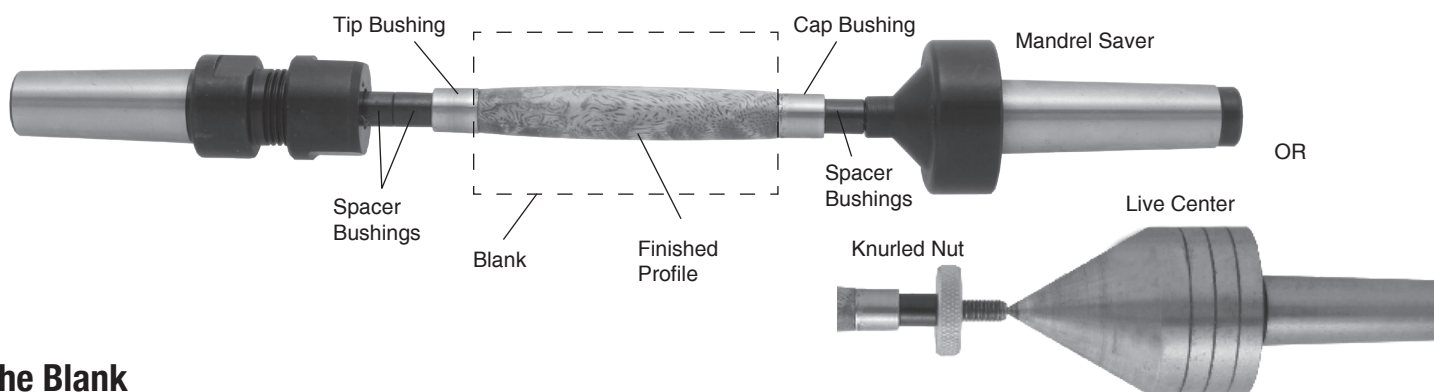


## DIAGRAM A / PARTS LAYOUT



## Preparing the Blank:

- Cut blank to the to the length of the tube, adding 1/16" for squaring off.
- Drill 8mm hole lengthwise through the blank.
- Spread glue over tube, insert the tube into the blank with a twisting motion to spread the glue evenly inside.
- Center the tube lengthwise inside the blank.
- When the glue is dry, square the ends of the blanks, making sure the trimmed ends are 90° to the tube. Use an 8mm barrel trimmer, or a pen blank squaring jig with an 8mm sleeve on a disc sander. Take the excess material down flush to the ends of the tubes. Do not trim past the end of the tube since this may interfere with the operation of the mechanism and assembly. Use a barrel trimmer to clean the inside of the tube.

**DIAGRAM B / TURNING THE BLANKS****Turning the Blank**

- Mount the bushings and blanks according to diagram B. Note that tip Bushing is longer and smaller diameter
- Thread on the knurled nut and hand tighten to hold all components in place.
- Slide the Tailstock up snugly against the Mandrel shaft, inserting the live center point into the Mandrel dimple. Lock Tailstock.
- Hand tighten the quill adjustment on the tailstock to steady the mandrel. Do not over tighten, it could damage the mandrel shaft.
- When using Mandrel Saver, there is no need for extra spacer bushings or the knurled nut. Slide tailstock directly against bushings and tighten until blank and bushings are secure.
- Using sharp tools, turn the blank down close to the bushing diameter. Turn the barrel straight or to a profile of your choice.
- Sand the blank down to be flush with the bushings, gradually increasing sandpaper grits.
- Finish the barrel using your choice of polish. Allow Sufficient time for the polish to cure—refer to polish instructions.

**Assembly**

- Press Front grip into smaller side of Pen Barrel.
- Press Cap Nut into opposite end of Barrel, Reduced diameter first, flush to tube.
- If it is not already inserted, thread mechanism into bottom of Clip Assembly
- Push Plunger into Opening at the top of the cap onto the barbed stem of Click Mechanism.
- To make sure Plunger is fully seated, place bottom of mechanism against a hard surface and push plunger down until it no longer moves (this can be done carefully in pen press if needed). Action may feel slightly rough if plunger is not fully seated.
- Thread Cap Assembly into Cap Nut.
- Insert Refill into opening in Grip
- Slide spring onto Refill shaft.
- Thread Tip over Refill into Grip.
- Push on Plunger to extend and retract refill.
- To change Refill, unscrew Tip. Be sure to transfer Spring to new Refill.

**Diagram C / Bushing set #PKANVBU**