Instructions for Trim Router Table #LIXTRT

Trim Router Table Assembled
Fig A

Parts List:
Fig B

A. Router Table Top
B. Fence
C. Router Mounting Insert Plate
D. Dust Port
E. Dust Port Adaptor
F. Bit Chip Guard
G. Fence Mounting Long Knobs
H. Dust Port Mounting Nuts and Bolts 2pcs
I. Router Plate Leveling Screws 3pcs
J. Chip Guard Mounting Knobs 2pcs
K. Push Block
L. Round Over Router Bit
Assembly:
• Base is designed to fit Rocky 30 trim router (any trim router can be attached to the supplied base by drilling holes to match)
• Assemble parts as shown in Fig A
• When mounting the router remove the plastic sub-base of the trim router and re-use the screws to mount the router to the supplied insert plate
• Router mounting insert plate can be leveled to router table top by inserting and adjusting the 3 leveling screws. See Fig E
• Table can be bolted, screwed or clamped to almost any workbench. See Fig F
• Set the height of the round over bit so the bottom of the radius in flush to the top of the table surface
• Set the fence so the front face is flush with the ball bearing on the router bit.

Rounding Pen Blanks:
• When rounding pen blanks be sure to use the supplied push block for safety (it may be necessary to remove the chip guard)
• Turn on the router, carefully push the blank across the bit as shown in Fig C.
• Round all 4 edges to create a rounded pen blank as shown in Fig D*.

* Routing WILL NOT result in a perfectly rounded blank

Warning!! Follow all Router safety instructions when using Router & Table!