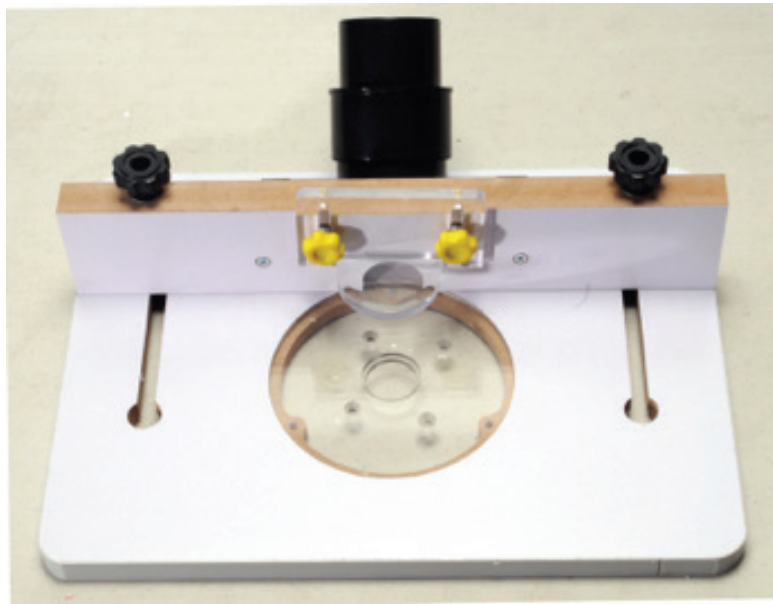
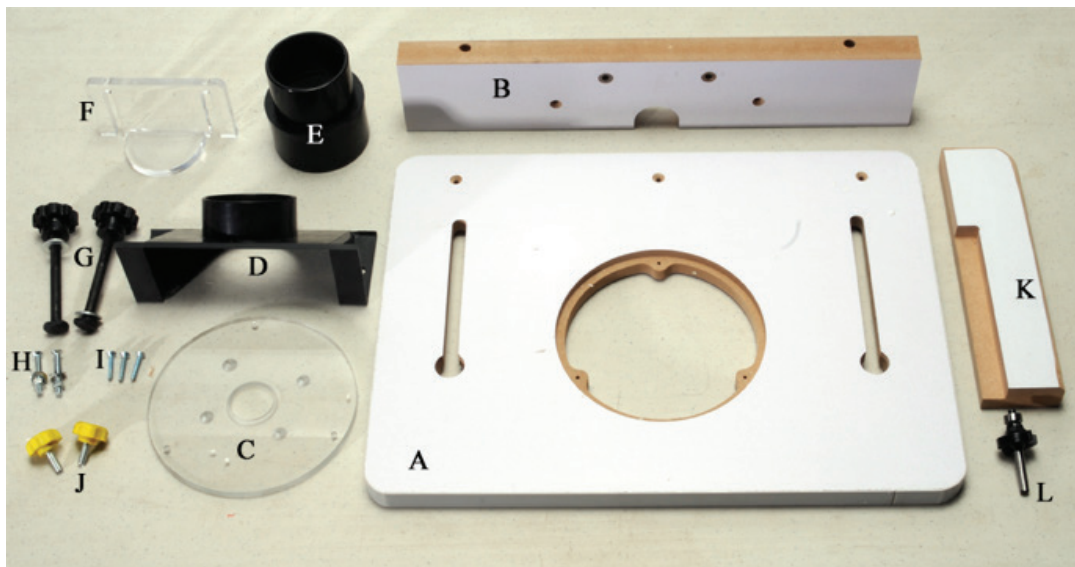


Instructions for Trim Router Table #LIXTRT

Trim Router Table Assembled
Fig AParts List:
Fig B

- | | | | |
|----|------------------------------|----|--|
| A. | Router Table Top | G. | Fence Mounting Long Knobs |
| B. | Fence | H. | Dust Port Mounting Nuts and Bolts 2pcs |
| C. | Router Mounting Insert Plate | I. | Router Plate Leveling Screws 3pcs |
| D. | Dust Port | J. | Chip Guard Mounting Knobs 2pcs |
| E. | Dust Port Adaptor | K. | Push Block |
| F. | Bit Chip Guard | L. | Round Over Router Bit |

Assembly:

- Base is designed to fit Rocky 30 trim router (any trim router can be attached to the supplied base by drilling holes to match)
- Assemble parts as shown in Fig A
- When mounting the router remove the plastic sub-base of the trim router and re-use the screws to mount the router to the supplied insert plate
- Router mounting insert plate can be leveled to router table top by inserting and adjusting the 3 leveling screws. See Fig E
- Table can be bolted, screwed or clamped to almost any workbench. See Fig F
- Set the height of the round over bit so the bottom of the radius is flush to the top of the table surface
- Set the fence so the front face is flush with the ball bearing on the router bit.

Rounding Pen Blanks:

- When rounding pen blanks be sure to use the supplied push block for safety (it may be necessary to remove the chip guard)
- Turn on the router, carefully push the blank across the bit as shown in Fig C.
- Round all 4 edges to create a rounded pen blank as shown in Fig D*.

Fig C Rounded Blank

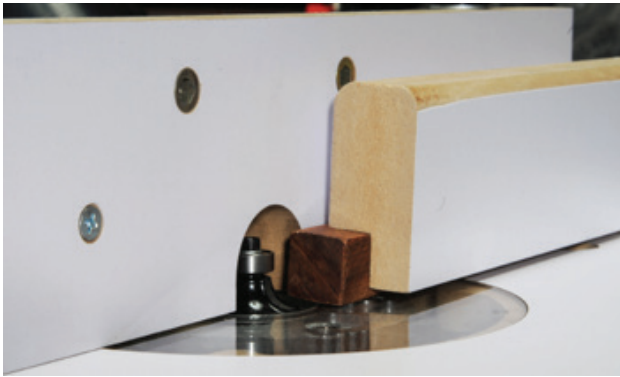


Fig D Rounded Blank

** Routing WILL NOT result in a perfectly rounded blank*



Fig E Leveling screws



Fig F Mount anywhere



Warning!! Follow all Router safety instructions when using Router & Table!