

BOWL TURNERS' BUFFING SYSTEM

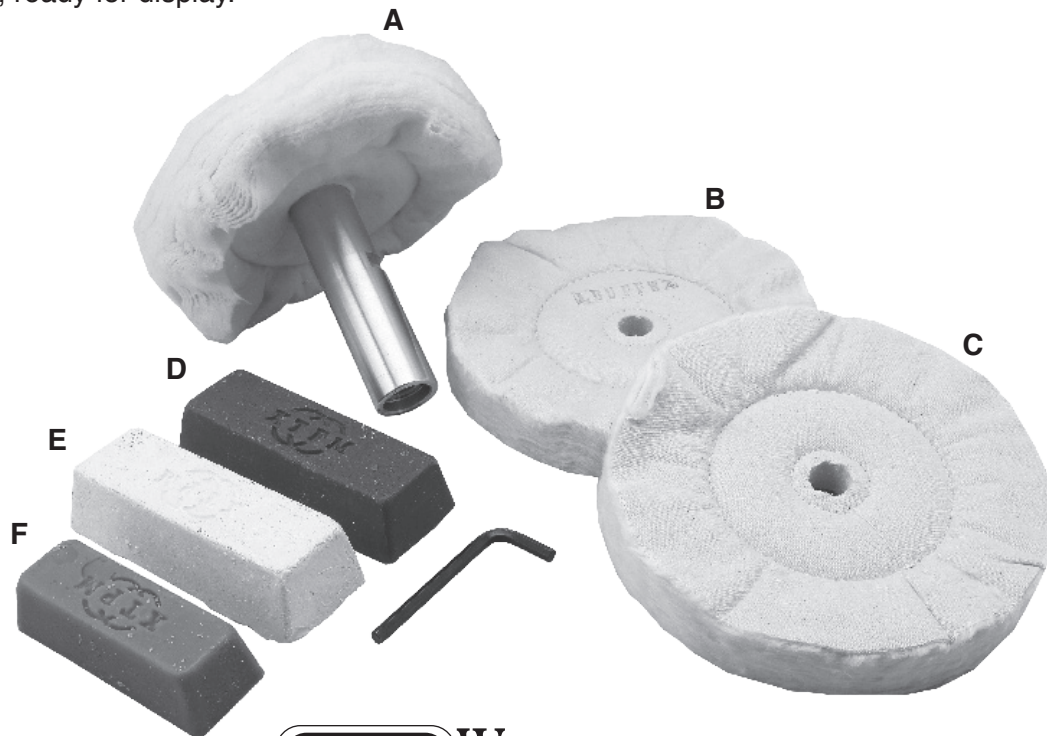
System Includes:

- 5" long mandrel rod with 1" x 8 tpi mount.
- 3 - 8" wheels: **A.** Tripoli, **B.** White Diamond and **C.** Carnuba Wax.
- 3 - Compound Bars: **D.** Tripoli, **E.** White Diamond and **F.** Carnuba Wax.
- Hardware: 3/8" x 16" Mounting Bolt, Washer and Allen Wrench.



BUFFING INSTRUCTIONS:

- Sand the bowl to a high grit abrasive. (600x or Greater)
- Cover the bowl with Mahoney's Utility Oil #LBUFFOIL (or other utility oil of your choice). Let dry overnight.
- Mount the Tripoli marked wheel, onto the lathe spindle.
- Turn the lathe on to between 2,500 to 3,000 RPM. Dress the wheel with the Tripoli bar. Engage bar until wheel is loaded.
- Engage the bowl to the wheel and buff the wood. Do not push the wood into the wheel. Rather, use a light touch. Buff on, the surface of the wheel.
- Replace the wheel with the White Diamond wheel. Turn on and Dress the wheel with the white bar. Repeat the process using light touch.
- Replace the wheel with the Carnuba Wax wheel. Dress the wheel and repeat the buffing to achieve the high gloss on the bowl.
- The bowl is buffed, ready for display.



PSI Woodworking
PRODUCTS