Flat Jaws Extension System

Required: PSI CJAWFJ2 Jumbo Jaws installed on your chuck

Included in set:
- 4 ea. Jumbo Jaw Extensions (CRJA, CRJB, CRJSET)
- 16 ea. Mounting Screws (CRJA, CRJSET)
- 2 ea. Allen Wrenches (CRJA, CRJB, CRJSET)
- 1 ea. 8” Gear Key (CRJSET)
- 3 sets (8 pins each) Bowl Mounting Pins; 1/2”, 3/4” and cone-shaped (CRJSET)

Flat jaws mounted to chuck body (use CJAWFJ2 for CRJSET & CRJA)

Mount extension jaws to the flat jaws (CJAWFJ2) with mounting screws.
NOTE: Set CRJB requires drilling holes to match up the mounting holes of your flat jaws.

Install bowl mounting pins; subject to diameter of workpiece

Cut off excess (follow guidelines) to reduce the diameter of the extension jaws to fit the swing of your lathe

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