

Expanding Jam Chuck System

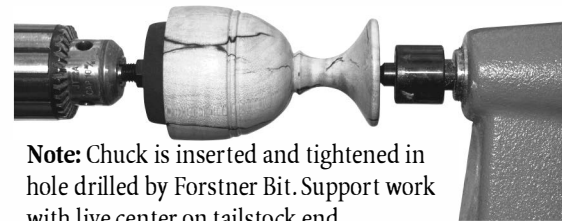
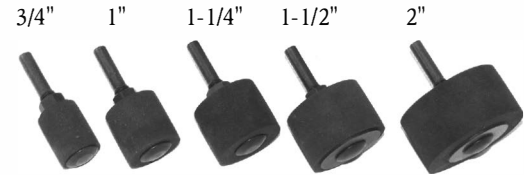
Please follow these instructions for safely chucking up your workpiece with the expanding jam chuck system:

- Determine which size jam chuck is appropriate for your project.
- Drill the appropriate forstner bit hole in approximate center of the base of your project as deep as practical. The deeper the hole, the more secure your project will be while it spins.
- Insert the shaft of the Jam Chuck into a drill chuck or suitable lathe chuck on the headstock of your lathe.
- Place the project over the jam Chuck. Expand the chuck by tightening the nut on the left handed thread (expanding the rubber sleeve) to give a snug fit.
- Start the lathe at the slowest speed possible to determine the work is stable. If not, redrill or rechunk chuck as necessary

Safety Warning

Use live center on tailstock end of the project to secure the work before turning on the lathe. The chuck is not designed to hold the work independently. Operate the lathe at a suitable speed. Do not attempt to turn work that is out of balance. When working on the lathe safety goggles and face protection are necessary.

Set includes 5 Expanding Jam Chucks



Note: Chuck is inserted and tightened in hole drilled by Forstner Bit. Support work with live center on tailstock end.