**Bottle Stopper Kits**

**Kit Features:**
- Durable plating or stainless steel made.
- Top can be made of wood, plastic, or poly clay.
- Silicon rings to seal any standard bottle size.

**Required Accessories:**
- Bottle stopper chuck system #PKBSYST (1" x 8tpi Mounting thread)
- Spindle adapter #LA3418X for 3/4" x 16tpi spindle lathes
- Alternative to tapping - use threaded insert item #BSERT. Requires a 1/2" hole

**Preparing the Blank:**
- Mark the center of the surface on both ends of the blank.
- Drill a 5/16" hole, 1" deep in one end of the blank (Fig A).
- Use the provided tap to create a thread in the above hole (Fig B).
- If using alternative thread insert (Fig C), drill a 1/2" hole 1/2" deep. Spread glue inside the hole. Push in insert.

**Turning the Blank:**
- Mount the chuck over the headstock spindle.

  **NOTE:** For stoppers with .8" diameter tops - slide .8" bushing #PKBSBU over the threads. (Fig E)
- Thread on the blank over the chuck or Bushing (Fig D or E).
- With the blank threaded on, bring the tailstock live center into the blank for a firm support for turning (D1).
- Turn the blank to the chosen profile. Use the rim of the chuck or bushing as a guide to match the top to the bottom of the stopper (D2).
- Sand, polish and finish the top.

**Assembly:**
- Unscrew top from chuck
- Screw top onto stopper

  **NOTE:** Stopper kits are for decorative table use - not recommended for long term storage

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