

PEN ASSEMBLY

- Use the PSI #PENPRESS2 (See PSI catalog) or a clamp or vise to press parts together.
- Front and rear tubes are identical on the pen kits and may be mixed and matched.
- A. Press the tip into the front tube.
- B. Press the twist mechanism (brass end first) into opposite end of same tube (usually to the indentation mark).
- Be careful, don't press it too far in!

- C. Slide band over the exposed mechanism.
- D. Press cap into the clip then onto the rear tube (clip can be left off if desired).
- E. Push the two halves together aligning grain as desired. Pen is operated by twisting the halves in opposite directions to extend or retract point.
- Test the extension with the refill inserted. Uses PK-PEN5 or Cross® type refills.

Diagram B - Assembly of Pen

Note: Line up parts according to layout below.

