Stainless Steel Serving Utensil Kits
PKDWA • PKDWB • PKDWC • PKDWD

Kit Features:
• Turn handle between centers
• Beautifully polished stainless steel utensils
• Attractive and functional gift items

Required Accessories:
• Drive center; either 4 prong or crowned ends
• Parting tool
• Epoxy or CA Glue
• Wood Required: 1" to 1-1/2"sq x 6" Long

DIAGRAM A

Part Wood Finished Handle Headstock Diameter to fit in hole (approximately 19/32") Live Center 4" to 5" Tailstock

- Mark the center on each end surface.
- Mount the blank between the drive center and the live center. (see Diagram A)
- Turn the wood down to the desired handle profile.
- Create a tenon 1/2" long. Match the diameter of the tenon to the I.D. of the mounting hole in the ferrule to fit snuggly inside.
- Turn the back of the handle round. Leave a small stem to hold the handle on the drive center.
- Sand and finish the handle. Part the wood and finish sanding the round end by hand. Polish.
- Squeeze glue into the hole in the ferule.
- Insert the tenon into the hole to bottom. Let dry.

