

"I CAN'T BELIEVE THIS FINISH" STARTER KIT

COMPLETE KIT CONTENTS:

- Two bottles #PKCAFIN 2 oz. CA finishing glue (4 oz. total)
- One 2 oz. bottle #PKGLUE9 CA accelerator
- One bottle #ONESTEP plastic finishing polish
- 1 set #PKFINKIT 6 grit plastic sanding kit

OTHER NECESSARY ITEMS:

- Latex gloves
- Paper towels
- Open jar of water (for #PKFINKIT finishing)
- Safety goggles
- Denatured Alcohol

PRELIMINARY SET-UP:

Put on your latex gloves. Secure a towel under your blanks on the bed of your lathe to catch any excess finishing glue that may drip onto your lathe. Perform this process in a well ventilated area. Wear safety glasses.

FINISHING INSTRUCTIONS:

- 1) Sand your turning to 600 grit. Clean your blanks with denatured alcohol to remove all remaining sanding dust. Towel dry -- OK to dry with lathe running.
- 2) With a folded paper towel, generously apply thin CA finishing glue to the raw wood while turning the spindle by hand -- DO NOT turn on your lathe! Soak the wood and wipe evenly and quickly back and forth with the paper towels to completely cover the blanks. Do not rest the towel on the wood or it may stick. Wipe and turn until no excess glue remains on top of the blank. Be careful not to let the towel stick to the blank (this will require sanding off the towel and starting over.)
- 3) For this initial application apply about 4 coats or until wood is well soaked throughout and does not absorb any more glue. Use a fresh surface of the towel on every application and spread the glue evenly. Using an already soaked towel may cause it to stick to the surface.
- 4) Spray with accelerator, wipe down with paper towel until dry. Make sure the glue is completely dry before going to the next step.
- 5) Apply another 2 generous coats of finishing glue evenly along blank.
- 6) Repeat steps 4 & 5 to build up CA ... about 4 times (or more) finishing with accelerator.
- 7) When done with all applications allow to dry for at least 2 hours -- test surface with your fingernail to make sure the surface does not mark and is not soft -- if still soft, allow more time to cure.
- 8) Turn on the lathe, sand in sequence with #PKFINKIT pads (dipped in water) per instructions included with the pads. Cross sand after each grit to eliminate sanding marks. Note: after using the first grit of the #PKFINKIT process, all "shiny spots" should be gone from the blank. Continue to sand until all shiny patches are gone.
- 9) Complete the sanding process with the #PKFINKIT pads, then use the #ONESTEP polish for a final ultra shiny finish.

Give the blank 24 hours to completely cure to a true acrylic finish.

