



L3J JAW SEQUENCING DIRECTIONS

Each jaw has 2 sets of numbers on it. On one side it has a key number, a dash, and a 4 digit number, while the other side has only a single key number.

- EX: 3-0648 on one side and 1 on the other.
- 1-0648 on one side and 3 on the other.
- 2-0648 on one side and 2 on the other.

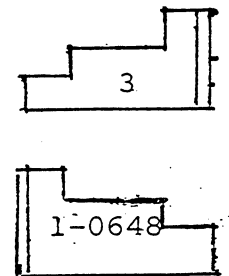
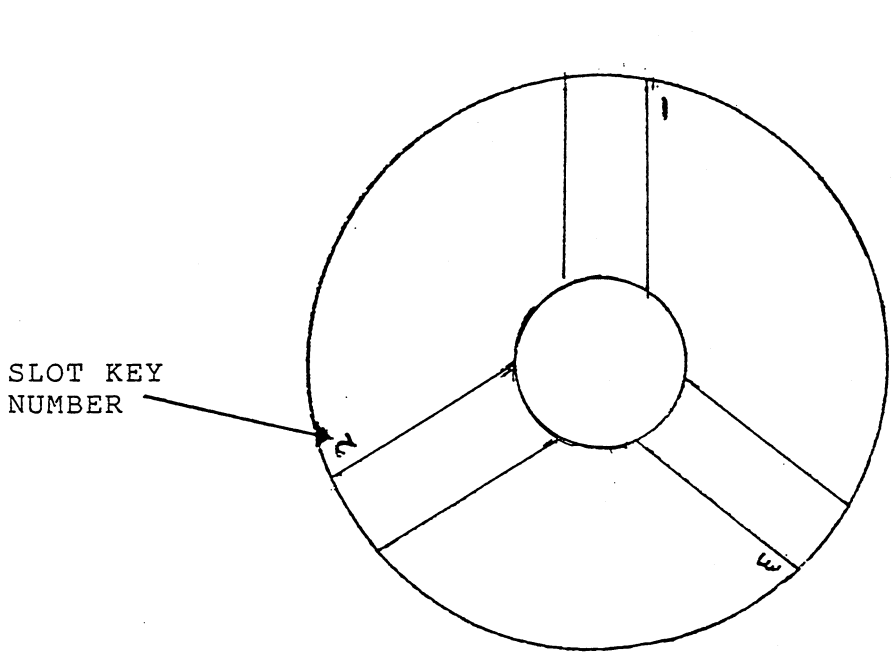
Each jaw slot on the chuck has a key number to the right of it.

When sequencing the jaws, you must match the proper jaw numbers with the slot key numbers. Jaw 2 is always in slot #2, this will never change. However, Jaws 1 and 3 will change slot position when reversing jaws. When the large step of the jaws are to be on the inside, then you must use the 5 digit number series as the key number. EX: Slot #1 would contain Jaw 1-0648, Slot #2 would contain Jaw key number 2-0648, Slot #3 would contain Jaw key number 3-0648.

When the small step is to be on the inside, then use the single digit key number on the Jaw.

- Slot #1 would contain Jaw #1
- Slot #2 would contain Jaw #2
- Slot #3 would contain Jaw #3

In both cases, the jaws must be mounted on the cam in ascending order. Jaw #1 first, then Jaw #2, and then Jaw #3.



MARKINGS ON THE SAME JAW SLOT#1 OR SLOT#3.